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Funnel control with internal model and anti-windup for input-saturated mechatronic systems

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Outline

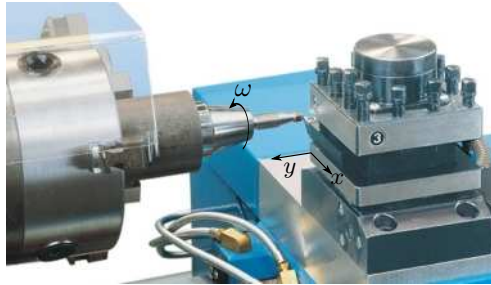
- 1 Problem statement and motivation
- 2 Funnel control with internal model
- 3 Funnel control with internal model and input constraints
- 4 Conclusion

Outline

1 Problem statement and motivation

Problem statement and motivation

Reference tracking under load (e.g., CNC turning machine under speed and position control)



■ Problem statement

- Reference signals $(\omega_{\text{ref}}, x_{\text{ref}}, y_{\text{ref}}): \mathbb{R}_{\geq 0} \rightarrow \mathbb{R}^3$
- Precise position and speed control, i.e. for specified $\lambda > 0$

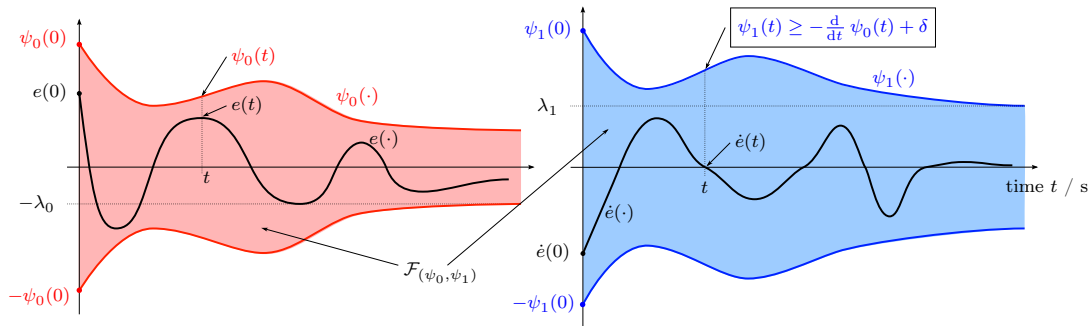
$$\forall t \geq t_0: \quad |e(t)| = |y_{\text{ref}}(t) - y(t)| \leq \lambda \text{ and (if feasible) } \lim_{t \rightarrow \infty} e(t) = 0.$$

■ Challenges

- Nonlinear effects (e.g. actuator saturations, friction)
- Disturbances and unknown system parameters (or only roughly known)
- **Noise, sampling and input-constraints** (as we will see later)!!!

Problem statement and motivation

Reference tracking with prescribed accuracy: Funnel control with derivative feedback ($r = 2$; e.g., position control)



$$u(t) = \text{sign}(\gamma_0) \left(k_0(t)^2 e(t) + k_0(t) k_1(t) \dot{e}(t) \right)$$

where $e(t) = y_{\text{ref}}(t) - y(t)$ and $k_i(t) = \frac{\varsigma_i(t)}{\psi_i(t) - |e^{(i)}(t)|}$, $i \in \{0, 1\}$

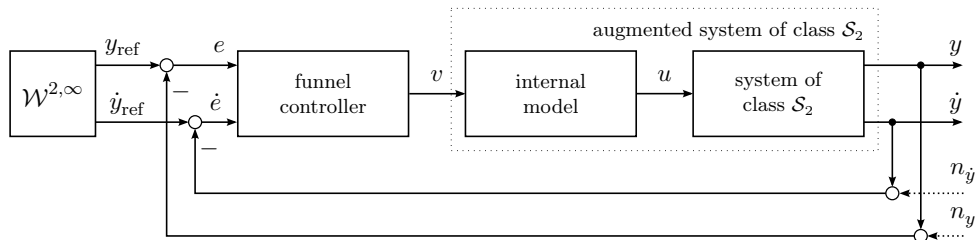
But how to achieve asymptotic accuracy? ... and why is it important?

Outline

2 Funnel control with internal model

Funnel control with internal model

Asymptotic accuracy feasible and very desirable (i.e. $\lim_{t \rightarrow \infty} e(t) = 0$ [hard to prove!])



Example (Serial interconnection with internal model feasible (& very simple!))

- Constant reference, e.g. $y_{\text{ref}}(t) = c > 0$:

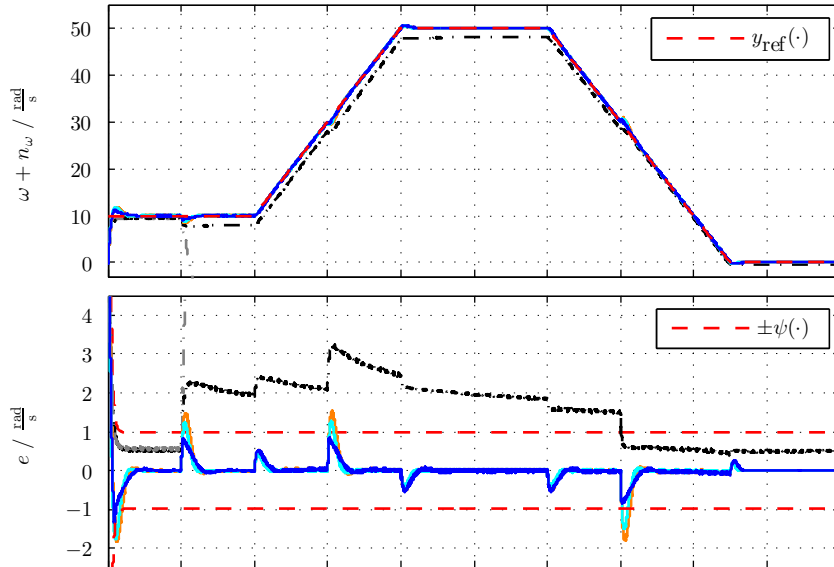
$$F_{IM}(s) = k_P + \frac{k_I}{s} = \frac{k_P s + k_I}{s}, \quad k_P, k_I > 0$$

- Sinusoidal reference, e.g. $y_{\text{ref}}(t) = \sin(2\pi f_0 t)$:

$$F_{IM}(s) = \frac{(s + k_C)^2}{s^2 + (2\pi f_0)^2}, \quad k_C > 0$$

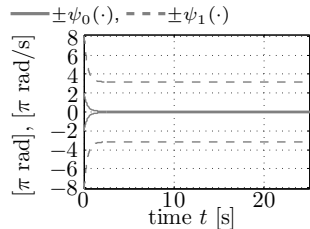
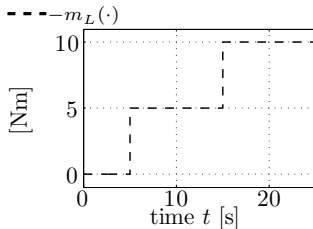
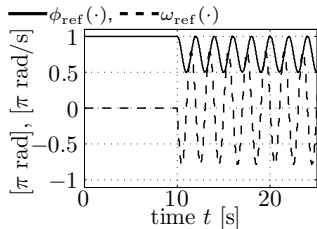
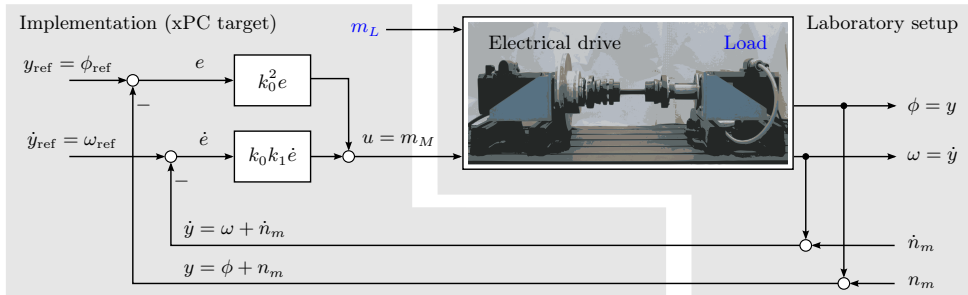
Funnel control with internal model

Error might leave funnel **without** internal model due to **noise** and **sampling** (measurements: - - - (FC); — (FC)+(IM))



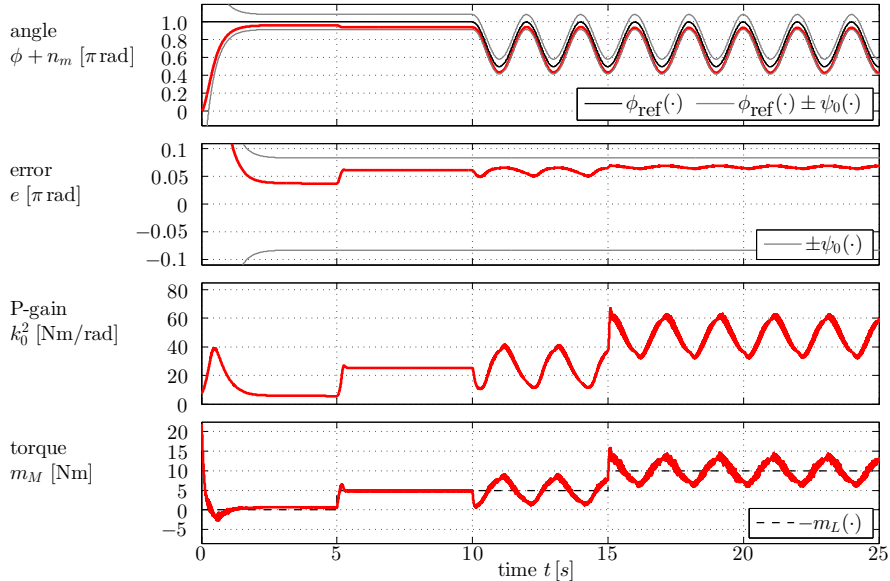
Funnel control with internal model

Position funnel control of industrial drives: Implementation [1, 2]



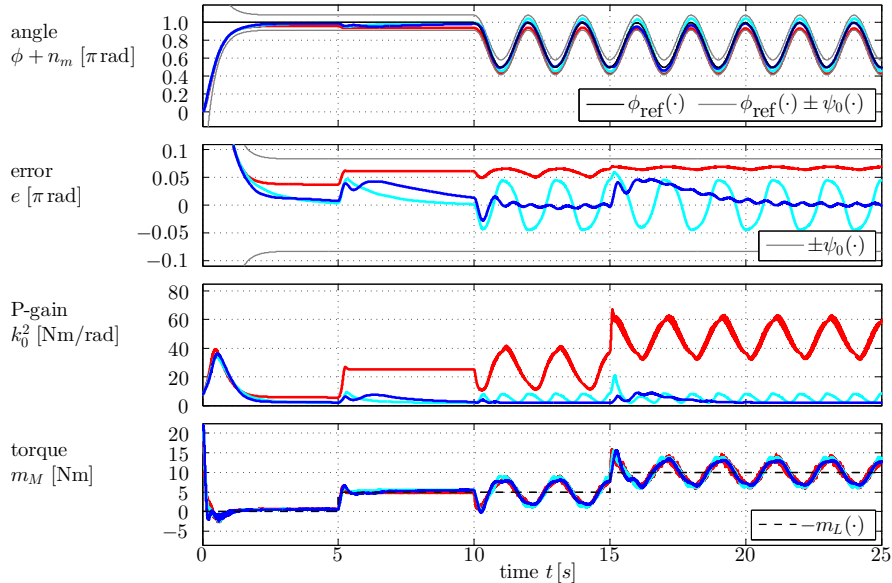
Funnel control with internal model

Measurement results — (FC₂) [w/o internal model (IM)]



Funnel control with internal model

Measurement results — (FC_2) , — $(FC_2)+(PI)$, — $(FC_2)+(IM)$ [with integral and sinusoidal IM]

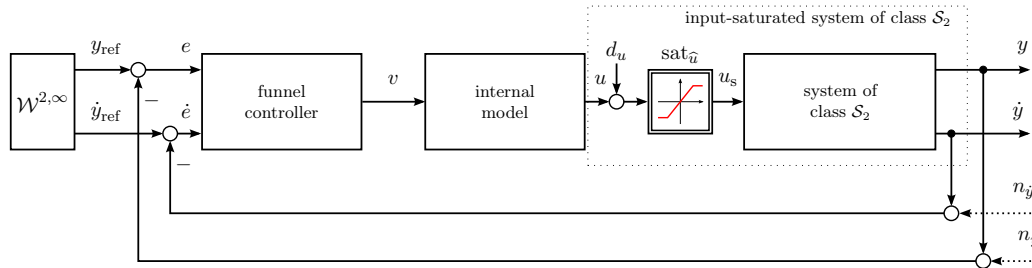


Outline

3 Funnel control with internal model and input constraints

Funnel control with internal model & input constraints

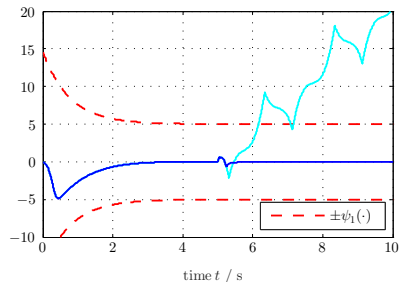
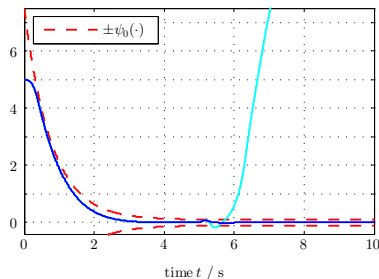
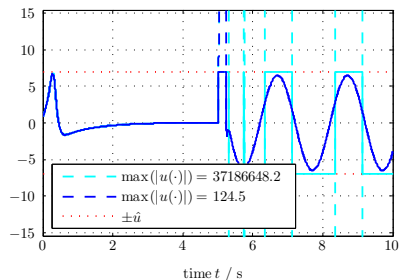
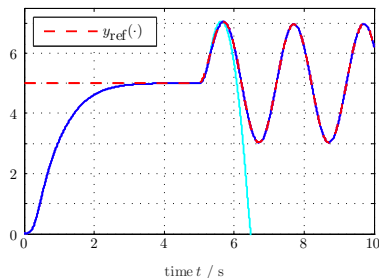
Feasible for **input-saturated systems**?



- Serial interconnection separated by saturation block
- windup of states of internal model possible (and usually very likely!)
- closed-loop system not necessarily stable (due to unbounded “input perturbation” during windup)

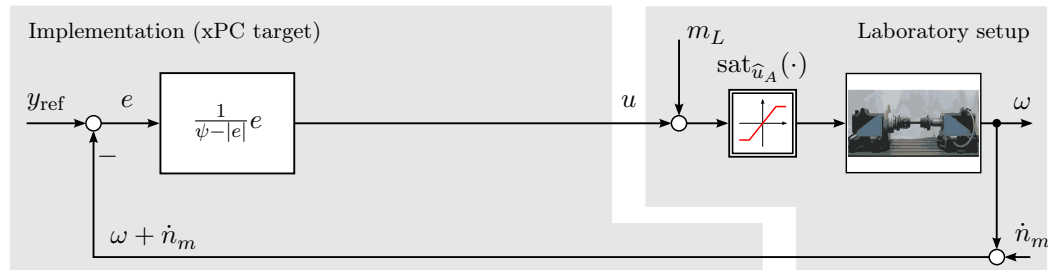
Funnel control with internal model & input constraints

Errors might leave funnel (simulation results (FC)+(IM) and (FC)+(IM)^{aw})



Funnel control with internal model & input constraints

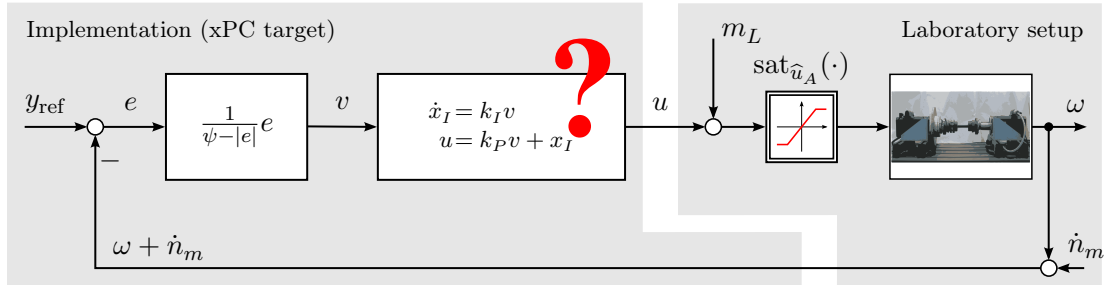
Funnel control in presence of input constraints (e.g., speed control with $r = 1$) [3, 4]



- $\hat{u}_A \geq \hat{u}_{\text{feas}} = \hat{u}_{\text{feas}}(y_{\text{ref}}, \psi, \text{system}, \dots) \implies \forall t \geq 0: \psi(t) - |e(t)| \geq \varepsilon$
- $\varepsilon \leq \min \left\{ \frac{\lambda}{2}, \psi(0) - |e(0)|, \frac{\lambda}{2(\hat{u}_A + \|m_L\|_{\infty})} \right\}$
- $\hat{u}_{\text{feas}}$ conservative! (for laboratory setup $\hat{u}_{\text{feas}} \approx 63 \text{ Nm}$ and $\hat{u}_A = 22 \text{ Nm}$)

Funnel control with internal model & input constraints

PI-Funnel control in presence of input constraints [e.g. speed control ($r = 1$)]

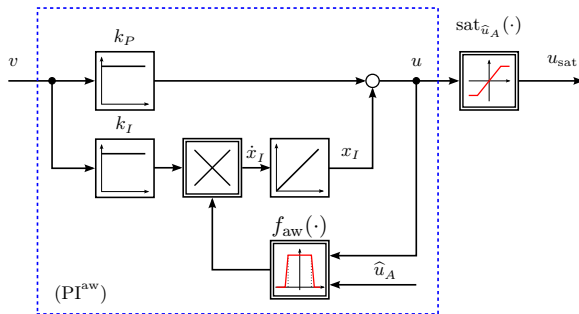


- Reference tracking with prescribed transient accuracy, i.e.

$$\forall t \geq 0: |e(t)| < \psi(t) \quad ?$$

Funnel control with internal model & input constraints

PI controller with anti-windup (“conditional integration”)



System theoretic interpretation:

Lemma 1 (see [2, 5])

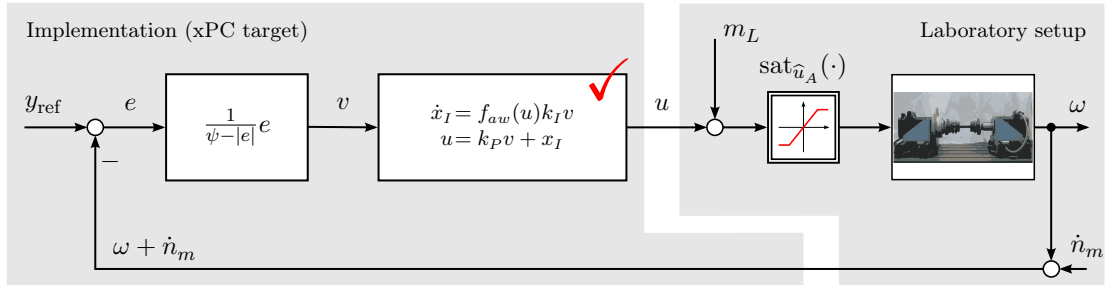
$$\forall v(\cdot) \in \mathcal{C}(\mathbb{R}_{>0}; \mathbb{R}) \quad \implies \quad \forall t \geq 0: \quad |x_I(t)| \leq \max\{\hat{u}_A, x_I(0)\} =: x_I^{\max}$$

$\implies$ Anti-windup: $x_I(\cdot)$ acts like a **bounded “input perturbation”**

($\implies$ Similar results for anti-windup of general internal models (see [2, Chap. 10])

Funnel control with internal model & input constraints

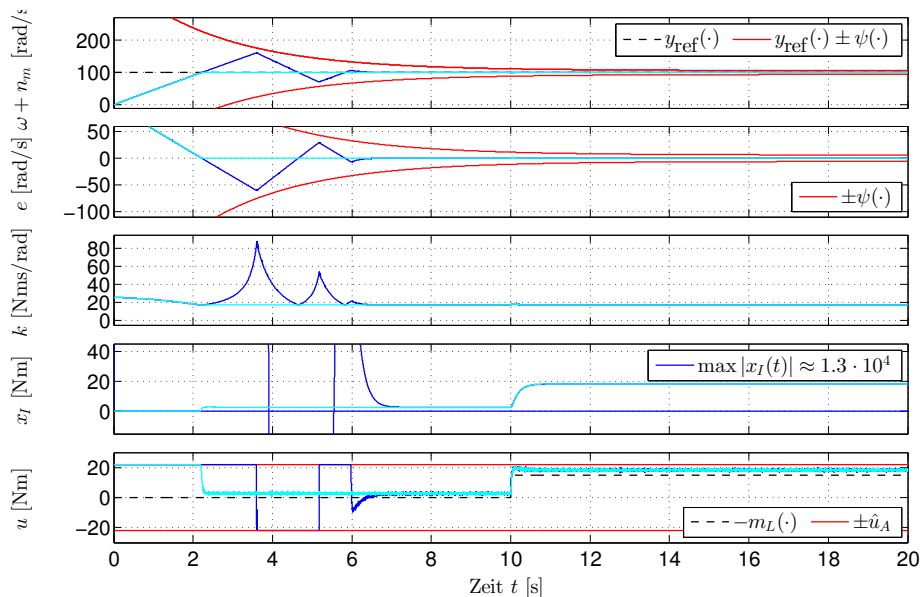
PI-funnel control with saturation



- $\hat{u}_A \geq \hat{u}_{\text{feas}} = \hat{u}_{\text{feas}}(y_{\text{ref}}, \psi, \text{system}, \dots) \implies \forall t \geq 0: \psi(t) - |e(t)| \geq \varepsilon$
- $\varepsilon \leq \min \left\{ \frac{\lambda}{2}, \psi(0) - |e(0)|, \frac{k_P \lambda}{2(\hat{u}_A + x_I^{\text{max}} + \|m_L\|_{\infty})} \right\}$
- $\hat{u}_{\text{feas}} \approx 63 \text{ Nm}$

Funnel control with internal model & input constraints

Measurement results: — (FC)+(PI), — (FC)+(PI^{aw})



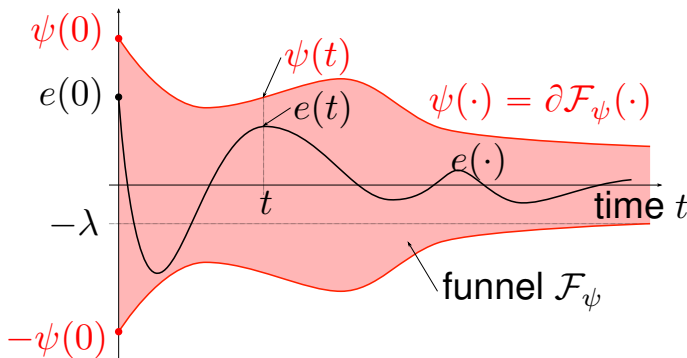
Outline

4 Conclusion

Conclusion

Funnel control: Facts

- **simple** and **robust** controller
- Prescribed **transient accuracy** ($\rightarrow$ funnel design)



- **Asymptotic tracking** feasible ($\rightarrow$ internal models **crucial**, e.g. PI or sinusoidal IM or combinations)
- **Anti-windup** for IM **essential** to guarantee stability for input-saturated systems

Conclusion

Funnel control: Successful real-world implementations (all meaningful **with IM!**) [1, 2, 4–34]

Industrial drives



speed & position control

Industrial robots



position control

Wind turbine systems



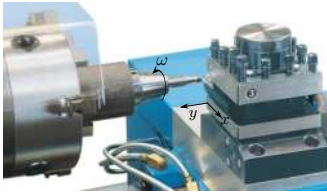
speed control

Elastic drive trains



speed & position control + damping

Machine tools



speed & position control

Electrical machines



current control

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Monograph [2] (published May 2017; doi: [10.1007/978-3-319-55036-7](https://doi.org/10.1007/978-3-319-55036-7))



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