

Non-identifier based adaptive control in mechatronics: An overview

Christoph Hackl

Technische Universität München (TUM)
Munich School of Engineering (MSE)

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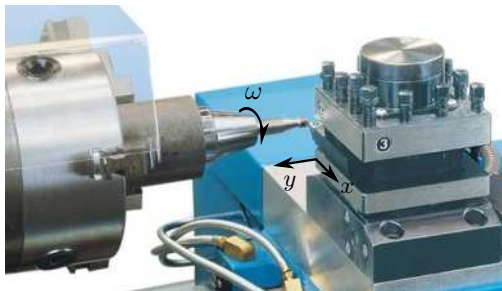
- Relative-degree-one systems
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- Speed and position control of stiff servo-systems
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- Funnel control for robotic systems
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Reference tracking under load (CNC turning machine)



(<http://www.knuth.de>)

■ Problem statement

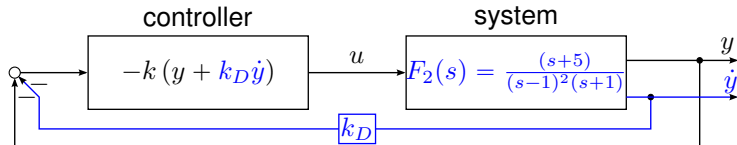
- reference $(\omega_{\text{ref}}, x_{\text{ref}}, y_{\text{ref}}): \mathbb{R}_{\geq 0} \rightarrow \mathbb{R}^3$
- precise position and speed control, e.g. for prescribed $\lambda > 0$

$$\forall t \geq t_0: \quad |e(t)| = |y_{\text{ref}}(t) - y(t)| \leq \lambda.$$

■ Challenges

- nonlinear effects (e.g. actuator saturation, friction)
- friction and loads (disturbances) unknown and varying
- system parameters (solely) roughly known

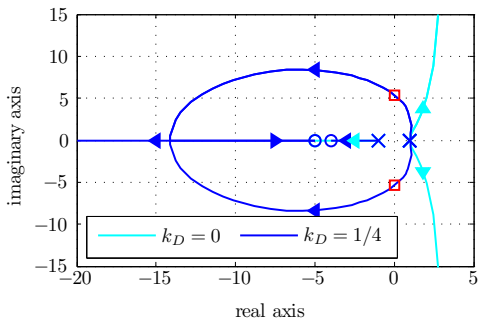
High-gain control: An intuition



‘structural properties’ of $F_2(s)$

- relative degree (pole excess):
 $r = 3 - 1 = 2$
- positive high-frequency gain
 $(\lim_{s \rightarrow \infty} s^2 F_1(s) = 1)$
- minimum-phase
(numerator is Hurwitz)

Root-locus ($\times$ poles, $\circ$ zeros)



Admissible system class $\mathcal{S}_1$ (simplified)

$$\left. \begin{aligned} \dot{\mathbf{x}}(t) &= \mathbf{A}\mathbf{x}(t) + \mathbf{b}(u(t) + u_d(t)) + \mathbf{B}_{\mathfrak{T}}(\mathbf{d}(t) + (\mathfrak{T}\mathbf{x})(t)) \\ y(t) &= \mathbf{c}^\top \mathbf{x}(t), \end{aligned} \right\} \quad (1)$$

with “structural properties”:

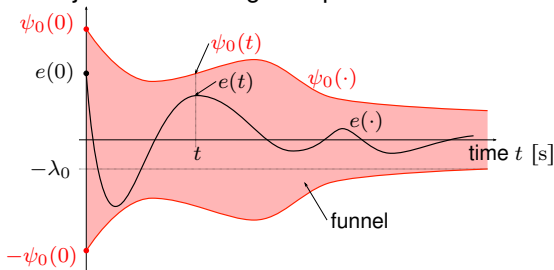
- (i) $\gamma_0 := \mathbf{c}^\top \mathbf{b} \neq 0$ and $\text{sign}(\gamma_0)$ known;
- (ii) $\forall s \in \mathbb{C}$ with $\Re(s) \geq 0$: $\det \begin{bmatrix} s\mathbf{I}_n - \mathbf{A} & \mathbf{b} \\ \mathbf{c}^\top & 0 \end{bmatrix} \neq 0$;
- (iii) operator $\mathfrak{T}$ is of class $\mathcal{T}$ (see Def. 1 in [14]) and $M_{\mathfrak{T}} := \sup \{ \|(\mathfrak{T}\xi)(t)\| \mid t \geq 0, \xi(\cdot) \in \mathcal{C}([-h, \infty), \mathbb{R}^n) \} < \infty$;
- (iv) $u_d(\cdot) \in \mathcal{L}^\infty([-h, \infty); \mathbb{R})$ and $\mathbf{d}(\cdot) \in \mathcal{L}^\infty([-h, \infty); \mathbb{R}^m)$.

Example (Linear system in the frequency domain)

$$F_1(s) = \mathbf{c}^\top (s\mathbf{I} - \mathbf{A})^{-1} \mathbf{b} = \frac{(s+4)(s+5)}{(s-1)^2(s+1)}$$

Control objective and funnel controller for $\mathcal{S}_1$ [14]

- objective: 'tracking with prescribed transient accuracy' of reference $y_{\text{ref}}(\cdot)$



where

$e(t) = y_{\text{ref}}(t) - y(t)$,
 $y_{\text{ref}}(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R})$,
 $\psi_0(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; [\lambda_0, \infty))$
 with $\lambda_0 > 0$

- funnel controller:

$$u(t) = k_0(t)e(t) \quad \text{where} \quad k_0(t) = \frac{s_0(t)}{\psi_0(t) - |e(t)|} \quad (\text{FC}_1)$$

- with gain scaling $s_0(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R}_{>0})$
 (e.g. to fix minimal gain: $k_0(t) \geq s_0(t)/\psi_0(t)$ for all $t \geq 0$)

Admissible system class $\mathcal{S}_2$ (simplified)

$$\left. \begin{aligned} \dot{\mathbf{x}}(t) &= \mathbf{A}\mathbf{x}(t) + \mathbf{b}(u(t) + u_d(t)) + \mathbf{B}\mathfrak{T}\left(\mathbf{d}(t) + (\mathfrak{T}\mathbf{x})(t)\right) \\ y(t) &= \mathbf{c}^\top \mathbf{x}(t), \end{aligned} \right\} \quad (2)$$

with “structural properties”:

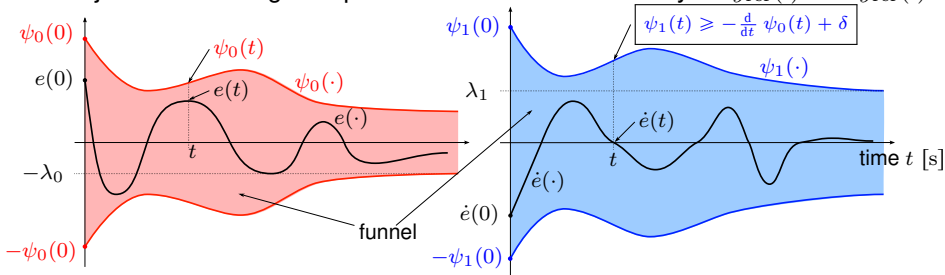
- (i) $\mathbf{c}^\top \mathbf{b} = 0$, $\gamma_0 := \mathbf{c}^\top \mathbf{A} \mathbf{b} \neq 0$ and $\text{sign}(\gamma_0)$ known;
- (ii) $\forall s \in \mathbb{C}$ with $\Re(s) \geq 0$: $\det \begin{bmatrix} s\mathbf{I}_n - \mathbf{A} & \mathbf{b} \\ \mathbf{c}^\top & 0 \end{bmatrix} \neq 0$;
- (iii) operator $\mathfrak{T}$ is of class $\mathcal{T}$ (see Def. 1 in [14]) and $M_{\mathfrak{T}} := \sup \{\|(\mathfrak{T}\xi)(t)\| \mid t \geq 0, \xi(\cdot) \in \mathcal{C}([-h, \infty), \mathbb{R}^n)\} < \infty$;
- (iv) $u_d(\cdot) \in \mathcal{L}^\infty([-h, \infty); \mathbb{R})$ and $\mathbf{d}(\cdot) \in \mathcal{L}^\infty([-h, \infty); \mathbb{R}^m)$.
- (v) $y(\cdot)$ and $\dot{y}(\cdot)$ are available for feedback.

Example (Linear system in the frequency domain)

$$F_2(s) = \mathbf{c}^\top (s\mathbf{I} - \mathbf{A})^{-1} \mathbf{b} = \frac{(s+5)}{(s-1)^2(s+1)}$$

Control objective and funnel controller for $\mathcal{S}_2$ [9]

- objective: 'tracking with prescribed transient accuracy' of $y_{\text{ref}}(\cdot)$ and $\dot{y}_{\text{ref}}(\cdot)$



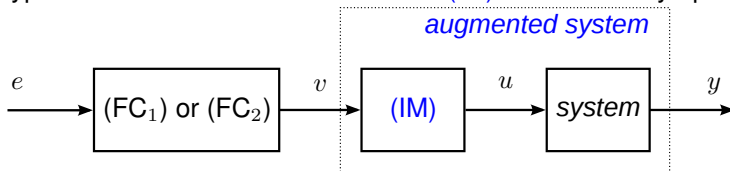
- funnel controller (with derivative feedback)

$$u(t) = k_0(t)^2 \left(e(t) + \frac{k_1(t)}{k_0(t)} \dot{e}(t) \right), \quad e(t) = y_{\text{ref}}(t) - y(t) \quad (\text{FC}_2)$$

- where $k_0(t) = \frac{s_0(t)}{\psi_0(t) - |e(t)|}$ and $k_1(t) = \frac{s_1(t)}{\psi_1(t) - |\dot{e}(t)|}$
- scaling functions $s_i(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R}_{> 0})$, $i = 0, 1$

Steady-state accuracy with internal models [1, 6, 12]

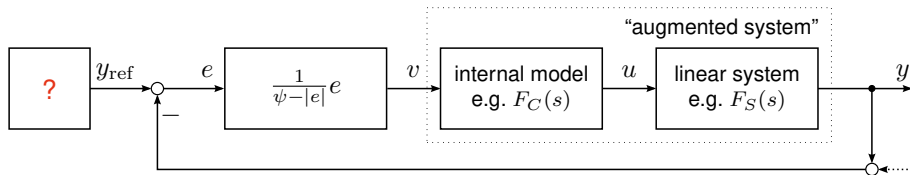
- asymptotic accuracy (i.e. $\lim_{t \rightarrow \infty} e(t) = 0$), cannot be guaranteed, since $\psi_0(t) \geq \lambda_0 > 0$ for all $t \geq 0$
- typical solution: use of internal model (IM) to achieve asymptotic tracking



- if (IM) has
 - relative degree zero
 - positive high-frequency gain
 - and is minimum-phase

then *augmented system* has identical 'structural properties' as *system*

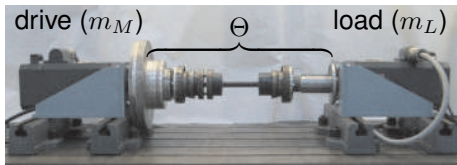
Example: PI-funnel control [12, 13]



Example (“Augmented system” in the frequency domain)

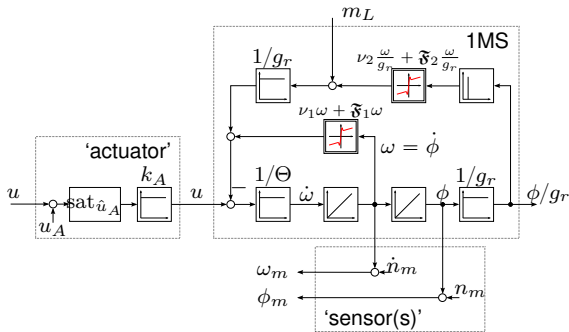
- PI controller: $F_C(s) = k_P + \frac{k_I}{s} = \frac{k_P s + k_I}{s}$, $k_P, k_I > 0$
- system: $F_S(s) = \frac{1+s}{s^2-s+1}$
- “augmented system”: $F_C(s)F_S(s) = \frac{k_P s + k_I}{s} \cdot \frac{1+s}{s^2-s+1}$
- $\implies \lim_{t \rightarrow \infty} e(t) = 0$ for $y_{\text{ref}}(\cdot) = \text{const.}$

Stiff servo-systems



- drive torque $m_M(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R})$ [Nm] (control input)
- load torque $m_L(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R})$ [Nm] (disturbance)
- inertia $\Theta > 0$ [kg m^2]
- state $x = (\phi, \omega)^\top$: position ϕ [rad], speed ω [rad/s]
- friction (on drive & load side)
- gear with ratio $g_r \in \mathbb{R} \setminus \{0\}$ [1] (neglecting dynamics & backlash)
- signals available for feedback: position ϕ and/or speed $\omega = \dot{\phi}$ (deteriorated by $n_m(\cdot)$ and/or $\dot{n}_m(\cdot)$, resp.)

Nonlinear model of stiff servo-systems [7, 8]

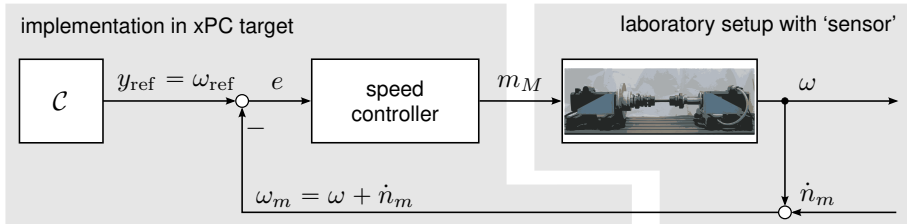


$$\left. \begin{aligned} \dot{\mathbf{x}}(t) &= \mathbf{A}\mathbf{x}(t) + \mathbf{b} \text{sat}_{\hat{u}_A} (m_M(t) + u_A(t) - (\mathfrak{F}_1\omega)(t)) + \mathbf{b}_L (m_L(t) + (\mathfrak{F}_2 \frac{\omega}{g_r})(t)) \\ y(t) &= \mathbf{c}^\top \mathbf{x}(t), \quad \mathbf{x}(0) = (\phi^0, \omega^0)^\top \end{aligned} \right\} \quad (1\text{MS})$$

where $k_A > 0$, $\hat{u}_A > 0$, $u_A \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R})$, $g_r \in \mathbb{R} \setminus \{0\}$, $\Theta > 0$, $\nu_1, \nu_2 > 0$, and for all $i \in \{1, 2\}$: $\mathfrak{F}_i \in \mathcal{T}$, $M_{\mathfrak{F}_i} := \sup \{ \|(\mathfrak{F}_i \beta)(t)\| \mid t \geq 0, \beta(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}, \mathbb{R}) \} < \infty$ and

$$\mathbf{A} = \begin{bmatrix} 0 & 1 \\ 0 & -\frac{\nu_1 + \nu_2/g_r^2}{\Theta} \end{bmatrix}, \mathbf{b} = \begin{pmatrix} 0 \\ \frac{1}{\Theta} \end{pmatrix}, \mathbf{b}_L = \begin{pmatrix} 0 \\ \frac{-1}{g_r \Theta} \end{pmatrix} \text{ and e.g. } \mathbf{c} = \begin{pmatrix} \frac{1}{g_r} \\ 0 \end{pmatrix}.$$

Speed control implementation



- Standard PI controller

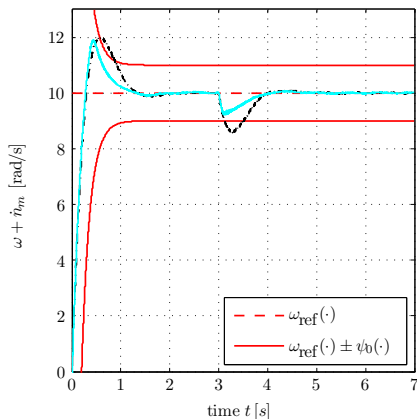
$$m_M(t) = k_P e(t) + k_I \int_0^t e(\tau) d\tau$$

- PI-funnel controller

$$m_M(t) = k_0(t) e(t) + k_I \int_0^t k_0(\tau) e(\tau) d\tau \quad \text{where} \quad k_0(t) = \frac{s_0(t)}{\psi_0(t) - |e(t)|}$$

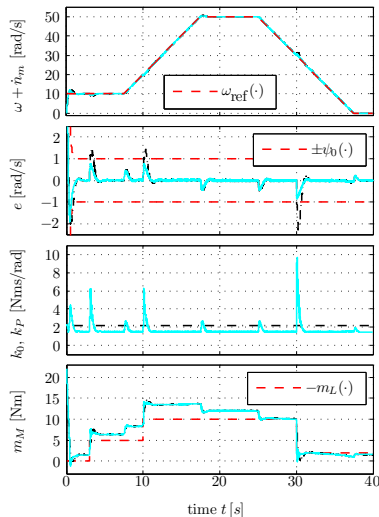
Speed control measurement results

Set-point tracking



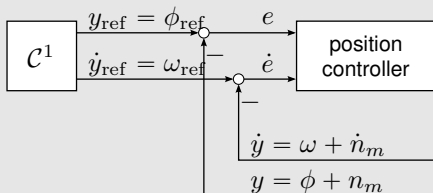
— PI-funnel controller
 - - - PI controller

Reference tracking

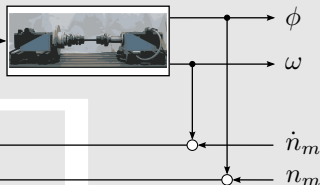


Position control implementation

implementation in xPC target



laboratory setup with 'sensor(s)'



- Standard PID controller (with feedforward)

$$m_M(t) = k_P e(t) + k_I \int_0^t e(\tau) d\tau + k_D \dot{e}(t) + u_F(t)$$

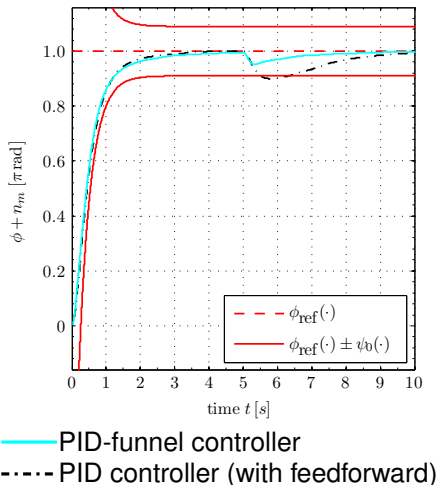
- PID-funnel controller

$$m_M(t) = k_0(t)^2 \left(e(t) + \frac{k_1(t)}{k_0(t)} \dot{e}(t) \right) + k_I \int_0^t k_0(\tau)^2 \left(e(\tau) + \frac{k_1(\tau)}{k_0(\tau)} \dot{e}(\tau) \right) d\tau$$

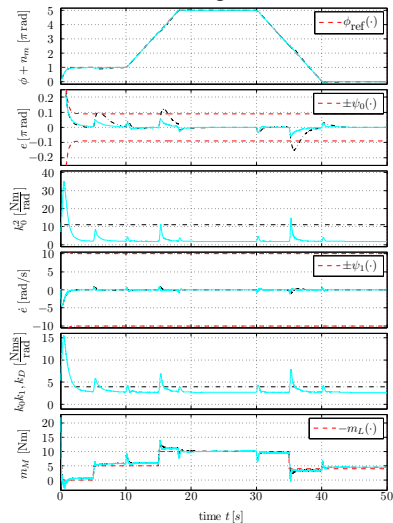
where $k_i(t) = \frac{s_i(t)}{\psi_i(t) - |e^{(i)}(t)|}$ for $i = 0, 1$.

Position control measurement results

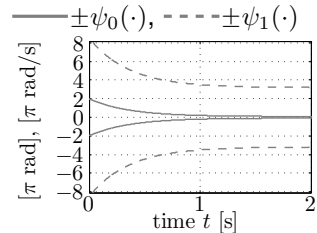
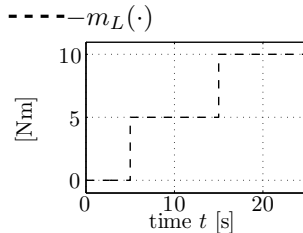
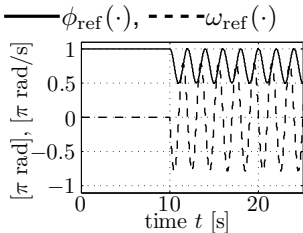
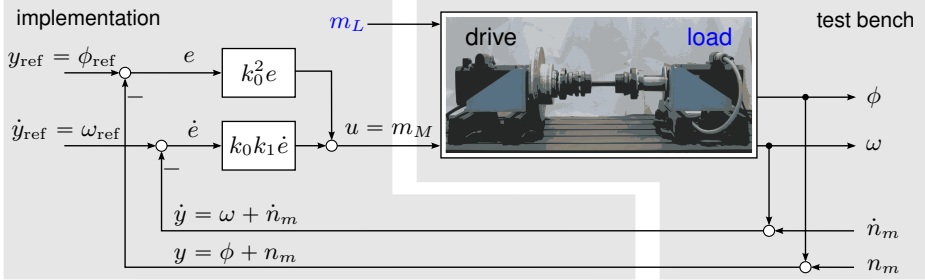
Set-point tracking



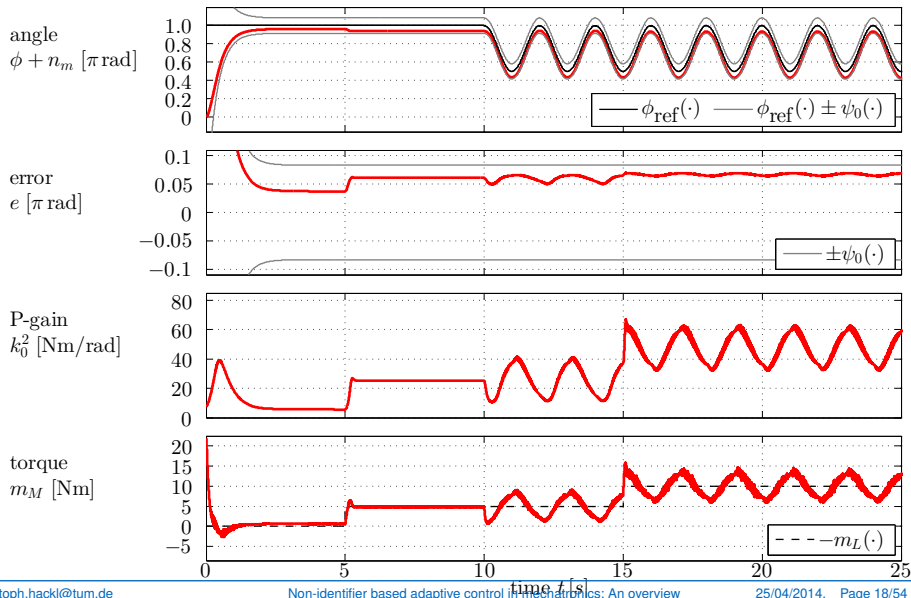
Reference tracking



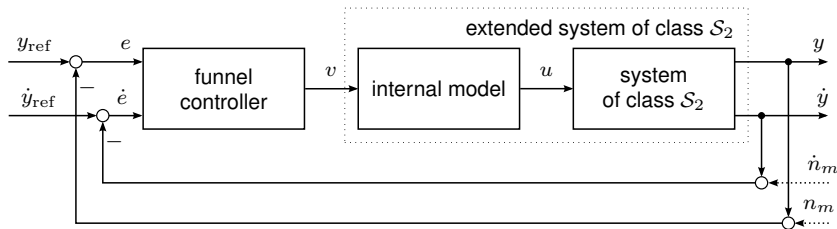
Funnel control with linear internal model [6]



Measurements: — (FC₂)



Design and combination of internal models



reference

$$y_{\text{ref}}(t) := \begin{cases} y_0 & , 0 \leq t < t_0 \\ \frac{y_0}{4} \cos(2\pi f_0(t - t_0)) + \frac{3y_0}{4} & , t_0 \leq t \leq t_{\text{end}} \end{cases}, \quad \begin{matrix} y_0 \in \mathbb{R} [\text{rad}] \\ f_0 \geq 0 [1/\text{s}] \end{matrix}$$

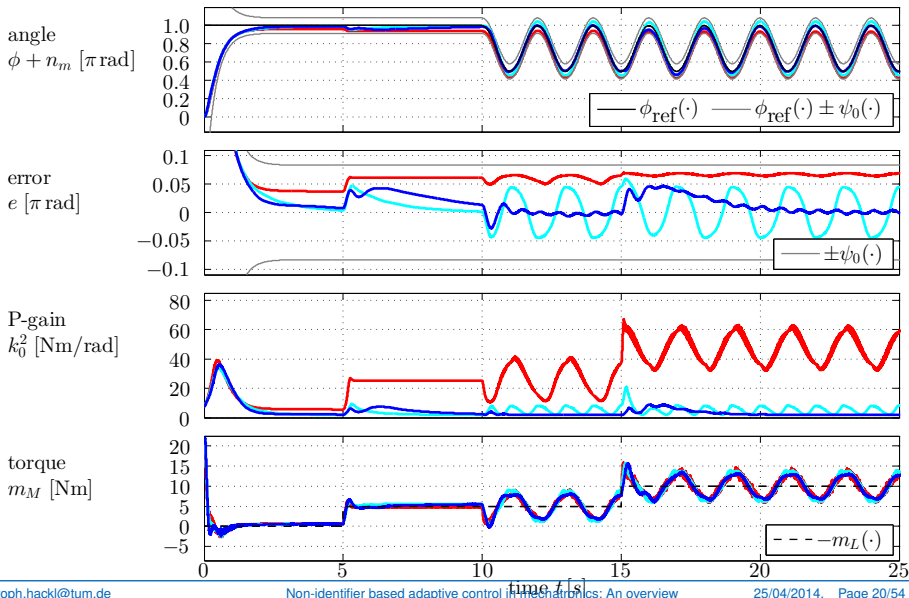
design: (i) $y_0 \circ \bullet \frac{y_0}{s} \implies F_{PI}(s) = \frac{k_P s + k_I}{s}$ and (ii)

$$\cos(2\pi f_0 t) \circ \bullet \frac{1}{s^2 + (2\pi f_0)^2} \implies F_{COS}(s) = \frac{(s + z_0)^2}{s^2 + (2\pi f_0)^2}, \quad z_0, f_0 > 0.$$

combination

$$F_{IM}(s) = \frac{u(s)}{v(s)} = k_P \cdot \frac{s + k_I/k_P}{s} \cdot \frac{(s + z_0)^2}{s^2 + (2\pi f_0)^2}, \quad k_P, k_I, z_0, f_0 > 0. \quad (\text{IM})$$

Measur.: — (FC₂), — (FC₂)+(PI), — (FC₂)+(IM)



Funnel control for robotic systems [5]



Kuka KR 150-2 (Series 2000)
(<http://www.kuka-robotics.com>)

Applications

- (spot-)welding
- painting/enameling
- mounting/assembling
- laser-beam cutting
- ...

Goals:

- Accurate position control of end effector , i.e. for given $\lambda > 0$:

$$\forall t \geq t_0: \quad \|e_E(t)\| = \|\mathbf{y}_{\text{ref},E}(t) - \mathbf{y}_E(t)\| \leq \lambda.$$

- controller: simple and 'intuitive' to tune

Rigid-link revolute-joint robotic systems

Model of robotic systems (in joint space)

$$\left. \begin{aligned} M(\mathbf{y}(t))\ddot{\mathbf{y}}(t) + C(\mathbf{y}(t), \dot{\mathbf{y}}(t))\dot{\mathbf{y}}(t) + (\mathfrak{F}\dot{\mathbf{y}})(t) + \mathbf{g}(\mathbf{y}(t)) + \mathbf{d}(t) &= \mathbf{u}(t), \\ (\mathbf{y}(0), \dot{\mathbf{y}}(0))^{\top} &= (\mathbf{y}_0, \mathbf{y}_1)^{\top} \in \mathbb{R}^{2n} \end{aligned} \right\} \quad \text{(ROBOT)}$$

Standard assumptions

- $\exists \bar{c}_M, \underline{c}_M > 0 \forall \mathbf{y} \in \mathbb{R}^n : 0 < \underline{c}_M \mathbf{I}_n \leq M(\mathbf{y}) = M(\mathbf{y})^{\top} \leq \bar{c}_M \mathbf{I}_n$
- $\exists c_C > 0 \forall \mathbf{y}, \mathbf{v} \in \mathbb{R}^n : \|C(\mathbf{y}, \mathbf{v})\mathbf{v}\| \leq c_C \|\mathbf{v}\|^2$
- $\mathfrak{F} : \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R}) \rightarrow \mathcal{L}_{\text{loc}}^{\infty}(\mathbb{R}_{\geq 0}; \mathbb{R})$ (causal friction operator)
- $\exists c_g > 0 \forall \mathbf{y} \in \mathbb{R}^n : \|\mathbf{g}(\mathbf{y})\| \leq c_g$
- $\mathbf{d}(\cdot) \in \mathcal{L}^{\infty}(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$ (disturbance)
- $\mathbf{u}(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$ (control input)
- Measurements: $\mathbf{y}(\cdot)$ and $\dot{\mathbf{y}}(\cdot)$

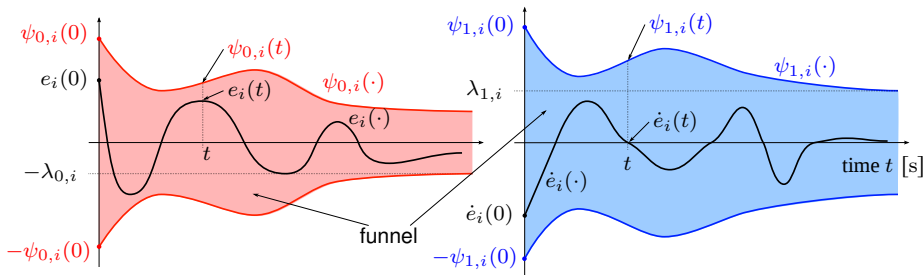
'Structural properties'

- (strict) relative degree $r = 2$
- positive (definite) high-frequency gain (matrix)
- no internal dynamics (minimum-phase)
- 'derivative feedback' admissible

Control objective

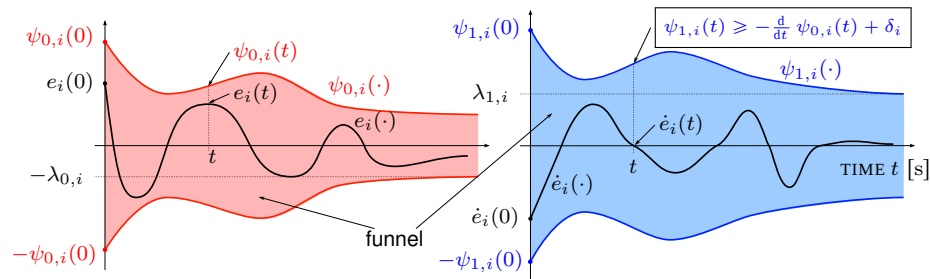
- ‘Tracking with prescribed transient accuracy’ for each joint $i \in \{1, \dots, n\}$:

$$\forall t \geq 0: |e_i(t)| = |y_{\text{ref},i}(t) - y_i(t)| < \psi_{0,i}(t) \quad \text{and} \quad |\dot{e}_i(t)| < \psi_{1,i}(t)$$



- (joint-)reference $y_{\text{ref},i}(\cdot) \in \mathcal{W}^{2,\infty}(\mathbb{R}_{\geq 0}; \mathbb{R})$
- (joint-)boundary $(\psi_{0,i}(\cdot), \psi_{1,i}(\cdot))$:
 - $|e_i(0)| < \psi_{0,i}(0)$ und $|\dot{e}_i(0)| < \psi_{1,i}(0)$
 - $\psi_{0,i}(\cdot), \psi_{1,i}(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R}_{>0})$ and globally Lipschitz continuous
 - $\exists \delta_i > 0 \forall t \geq 0: \psi_{1,i}(t) \geq -\frac{d}{dt} \psi_{0,i}(t) + \delta_i$

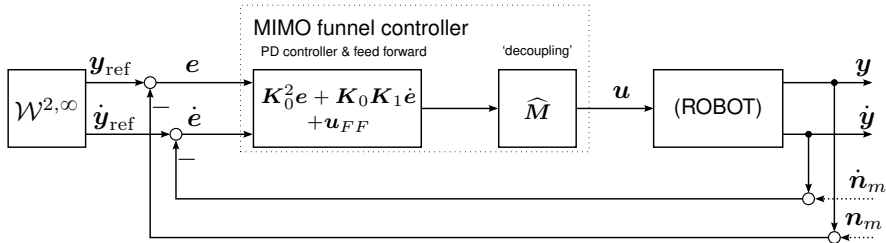
MIMO funnel controller



$$\mathbf{u}(t) = \widehat{\mathbf{M}}(\mathbf{y}(t)) \left(\underbrace{\mathbf{K}_0(t)^2 \mathbf{e}(t)}_{\mathbf{P}} + \underbrace{\mathbf{K}_0(t) \mathbf{K}_1(t) \dot{\mathbf{e}}(t)}_{\mathbf{D}} + \mathbf{u}_{FF}(t) \right) \quad (\text{FC}_n)$$

- $\mathbf{K}_0(t) = \text{diag} \{k_{0,1}(t), \dots, k_{0,n}(t)\}$ und $\mathbf{K}_1(t) = \text{diag} \{k_{1,1}(t), \dots, k_{1,n}(t)\}$
- $\forall i \in \{1, \dots, n\}: \quad k_{0,i}(t) = \frac{1}{\psi_{0,i}(t) - |e_i(t)|} \quad \text{and} \quad k_{1,i}(t) = \frac{1}{\psi_{1,i}(t) - |\dot{e}_i(t)|}$
- $\mathbf{u}_{FF}(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$

Properties of the closed-loop system



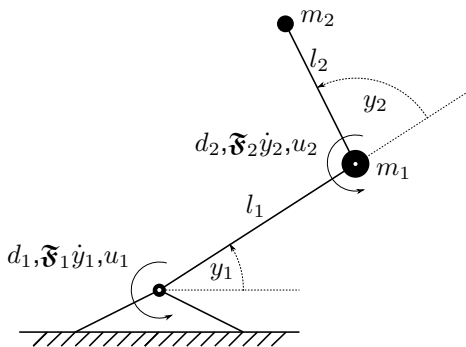
For

- $\widehat{M}(\mathbf{y}) = M(\mathbf{y}) \text{diag} \{ \Delta_1(\mathbf{y}), \dots, \Delta_n(\mathbf{y}) \}$
- $\mathbf{u}_{FF}(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$
- $\mathbf{n}_m(\cdot) \in \mathcal{W}^{2,\infty}(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$ (measurement noise admissible)

we have

- $\forall i \in \{1, \dots, n\} \exists \varepsilon_i > 0 \forall t \geq 0: \psi_{0,i}(t) - |e_i(t)| \geq \varepsilon_i$ and $\psi_{1,i}(t) - |\dot{e}_i(t)| \geq \varepsilon_i$
- $\mathbf{K}_0(\cdot), \mathbf{K}_1(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R}_{>0}^n)$
- $\mathbf{u}(\cdot) \in \mathcal{L}^\infty(\mathbb{R}_{\geq 0}; \mathbb{R}^n)$

Example: Planar robot (2DOF)

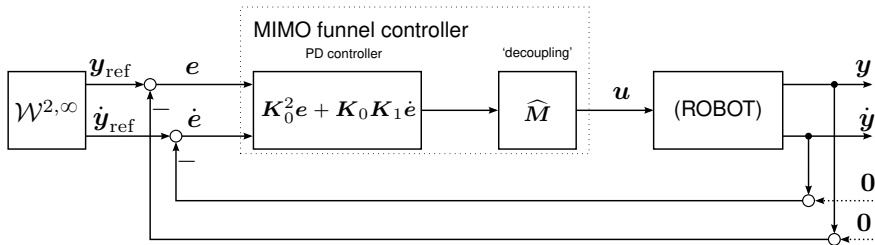


- (point-)masses m_1, m_2 [kg]
- length of joints l_1, l_2 [m]
- joint angle $\mathbf{y} := \begin{pmatrix} y_1 \\ y_2 \end{pmatrix}$ [rad]²
- control input $\mathbf{u} := \begin{pmatrix} u_1 \\ u_2 \end{pmatrix}$ [Nm]²
- friction $\mathfrak{F}\dot{\mathbf{y}} := \begin{pmatrix} \mathfrak{F}_1\dot{y}_1 \\ \mathfrak{F}_2\dot{y}_2 \end{pmatrix}$ [Nm]²
- disturbance $\mathbf{d} := \begin{pmatrix} d_1 \\ d_2 \end{pmatrix}$ [Nm]²

$$\left. \begin{aligned} \mathbf{M}(\mathbf{y}(t))\ddot{\mathbf{y}}(t) + \mathbf{C}(\mathbf{y}(t), \dot{\mathbf{y}}(t))\dot{\mathbf{y}}(t) + (\mathfrak{F}\dot{\mathbf{y}})(t) + \mathbf{g}(\mathbf{y}(t)) + \mathbf{d}(t) &= \mathbf{u}(t), \\ (\mathbf{y}(0), \dot{\mathbf{y}}(0))^{\top} &= (\mathbf{0}, \mathbf{0})^{\top} \in \mathbb{R}^4 \end{aligned} \right\}$$

(ROBOT)

Implementation: MIMO funnel controller

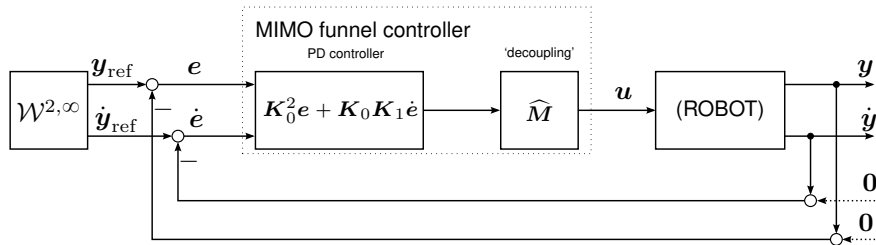


$$\mathbf{u}(t) = \underbrace{\mathbf{M}(\mathbf{y}(t))}_{\widehat{\mathbf{M}}(\mathbf{y}(t))} \cdot \begin{bmatrix} 5 & 0 \\ 0 & 2 \end{bmatrix}.$$

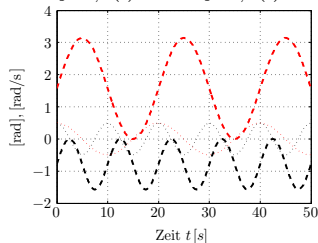
$$\left(\begin{bmatrix} k_{0,1}(t)^2 & 0 \\ 0 & k_{0,2}(t)^2 \end{bmatrix} \mathbf{e}(t) + \begin{bmatrix} k_{0,1}(t)k_{1,1}(t) & 0 \\ 0 & k_{0,2}(t)k_{1,2}(t) \end{bmatrix} \dot{\mathbf{e}}(t) \right)$$

$$\forall i \in \{1, 2\}: k_{0,i}(t) = \frac{\psi_{0,i}(t)}{\psi_{0,i}(t) - |e_i(t)|} \geq 1 \text{ \& } k_{1,i}(t) = \frac{5\psi_{1,i}(t)}{\psi_{1,i}(t) - |\dot{e}_i(t)|} \geq 5$$

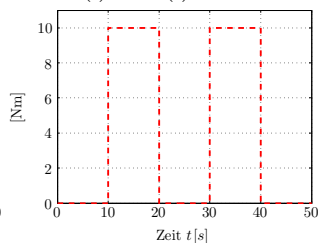
Implementation: References, disturbance & boundary



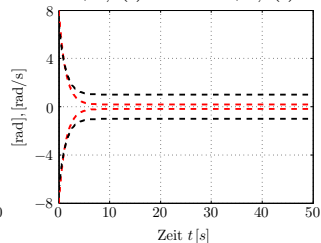
--- $y_{\text{ref},1}(\cdot)$, --- $y_{\text{ref},2}(\cdot)$



--- $d_1(\cdot) = d_2(\cdot)$



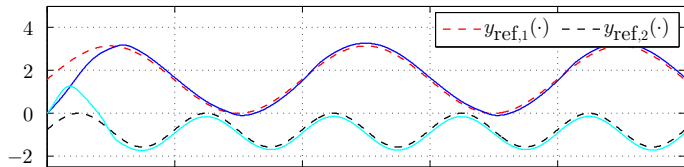
--- $\pm\psi_{0,i}(\cdot)$, --- $\pm\psi_{1,i}(\cdot)$



Simulation results (joints: — #1, — #2)

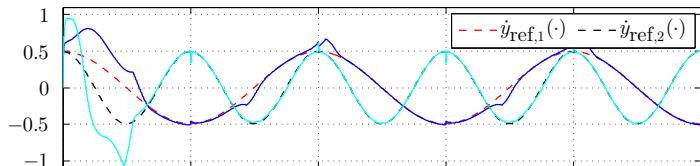
Winkel

y_1, y_2
[rad]



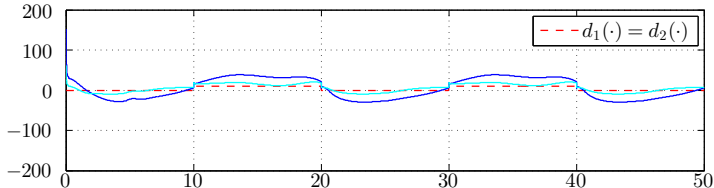
Geschwindigkeit

$\dot{y}_1, \dot{y}_2$
[rad]



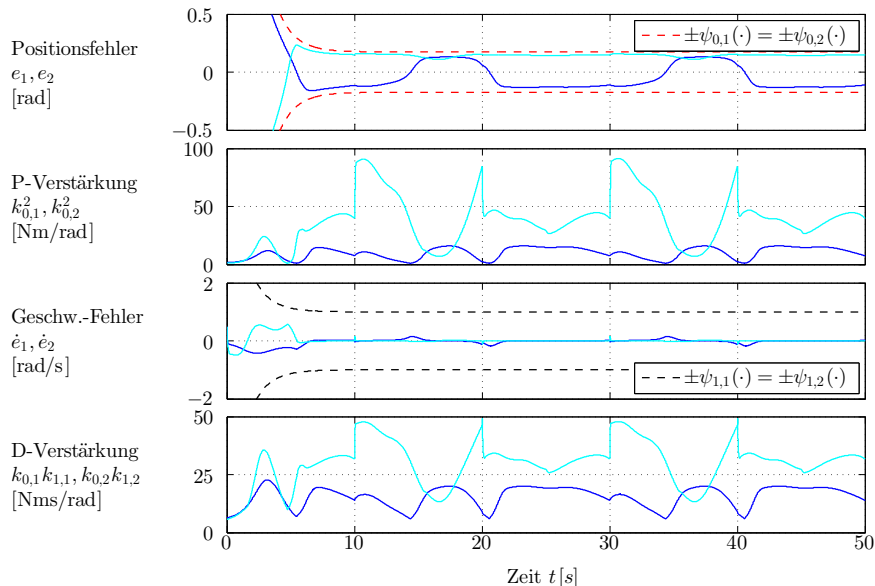
Moment

u_1, u_2
[Nm]

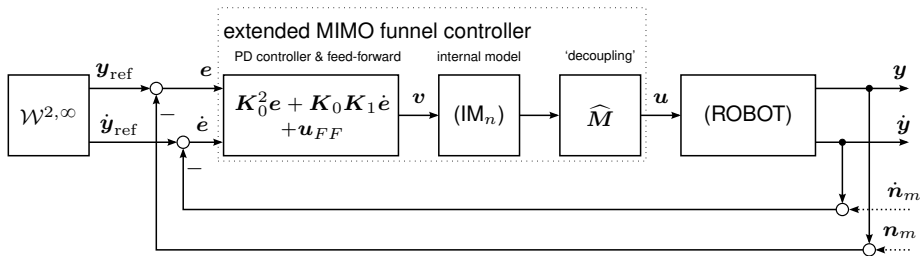


Zeit t [s]

Simulation results (joints: — #1, — #2)



Combination of internal models



- References (for each joints)

$$y_{\text{ref},i}: \mathbb{R}_{\geq 0} \rightarrow \mathbb{R}, \quad t \mapsto y_{\text{ref},i}(t) := a_i \sin(2\pi f_i t) + b_i, \quad a_i > 0, b_i \neq 0$$

- Internal models (SISO)

$$F_{PI}(s) = \frac{k_P s + k_I}{s}, \quad k_P, k_I > 0 \quad \text{and} \quad F_{SIN}(s) = \frac{(s + \gamma)^2}{s^2 + (2\pi f_i)^2}, \quad \gamma, f_i > 0$$

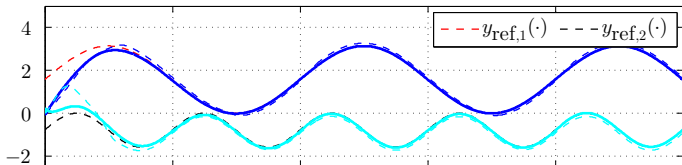
- Serial interconnection

$$F_{IM}(s) = \frac{k_P s + k_I}{s} \cdot \frac{(s + \gamma)^2}{s^2 + (2\pi f_i)^2}, \quad k_P, k_I, \gamma, f_i > 0 \quad (\text{IM})$$

Simulation results with (IM_n) (— #1, — #2)

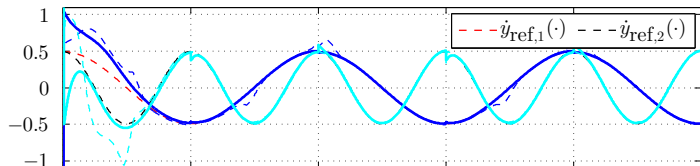
Winkel

y_1, y_2
[rad]



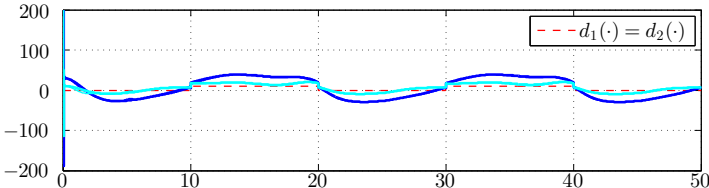
Geschwindigkeit

$\dot{y}_1, \dot{y}_2$
[rad]



Moment

u_1, u_2
[Nm]



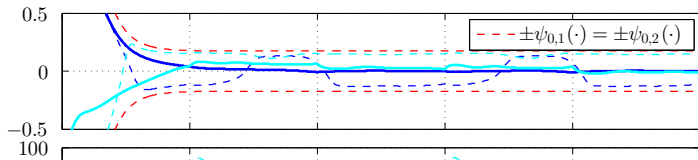
Zeit t [s]

Simulation results with (IM_n) (— #1, — #2)

Positionsfehler

e_1, e_2

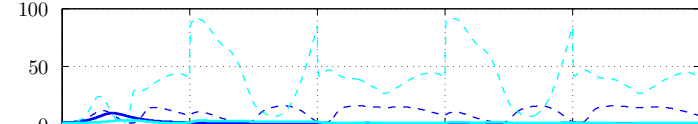
[rad]



P-Verstärkung

$k_{0,1}^2, k_{0,2}^2$

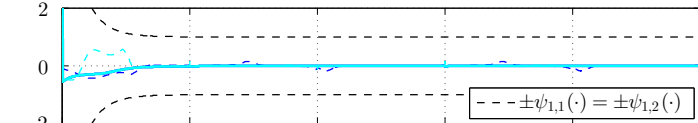
[Nm/rad]



Geschw.-Fehler

$\dot{e}_1, \dot{e}_2$

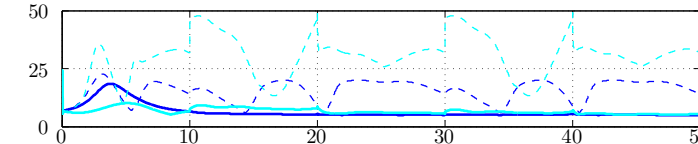
[rad/s]



D-Verstärkung

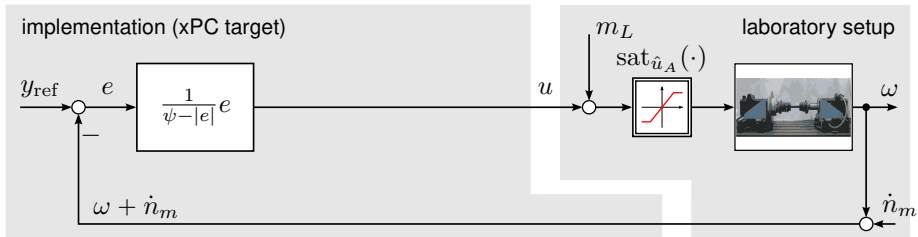
$k_{0,1} k_{1,1}, k_{0,2} k_{1,2}$

[Nms/rad]



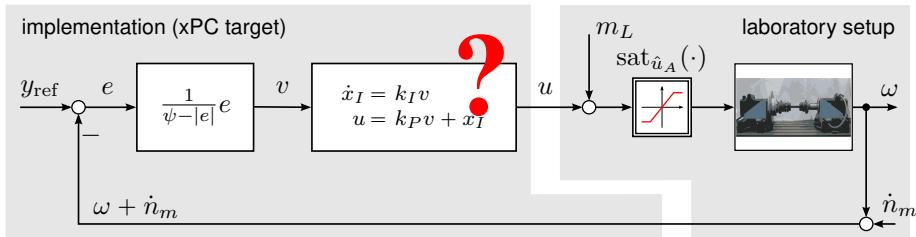
Zeit t [s]

Funnel control with saturation [9, 10]



- $\hat{u}_A \geq u_{\text{feas}} = u_{\text{feas}}(y_{\text{ref}}, \psi, \text{system}, \dots) \implies \forall t \geq 0: \psi(t) - |e(t)| \geq \varepsilon$
- $\varepsilon \leq \min \left\{ \frac{\lambda}{2}, \psi(0) - |e(0)|, \frac{\lambda}{2(\hat{u}_A + \|m_L\|_{\infty})} \right\}$
- u_{feas} conservative (for setup $u_{\text{feas}} \approx 63$ [Nm] and $\hat{u}_A = 22$ [Nm])

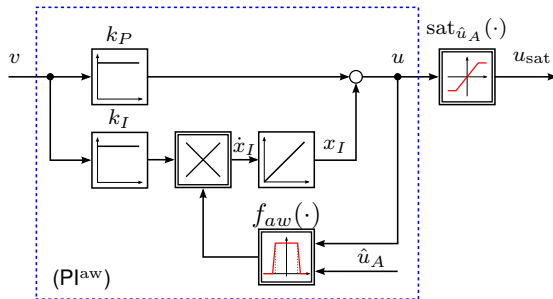
PI-funnel control with saturation feasible?



- Tracking with prescribed transient accuracy endangered, i.e.

~~$$\forall t \geq 0: |e(t)| < \psi(t) \quad ?$$~~

PI controller with Anti-windup (“conditional integration”)



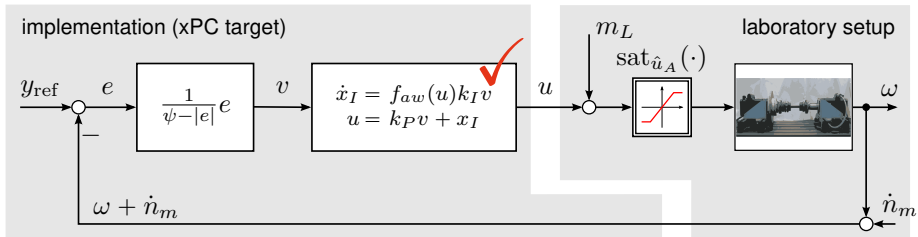
System theoretical interpretation:

Lemma (see [3])

$$\forall v(\cdot) \in \mathcal{C}(\mathbb{R}_{\geq 0}; \mathbb{R}) \quad \implies \quad \forall t \geq 0: \quad |x_I(t)| \leq \max\{\hat{u}_A, x_I(0)\} =: x_I^{\max}$$

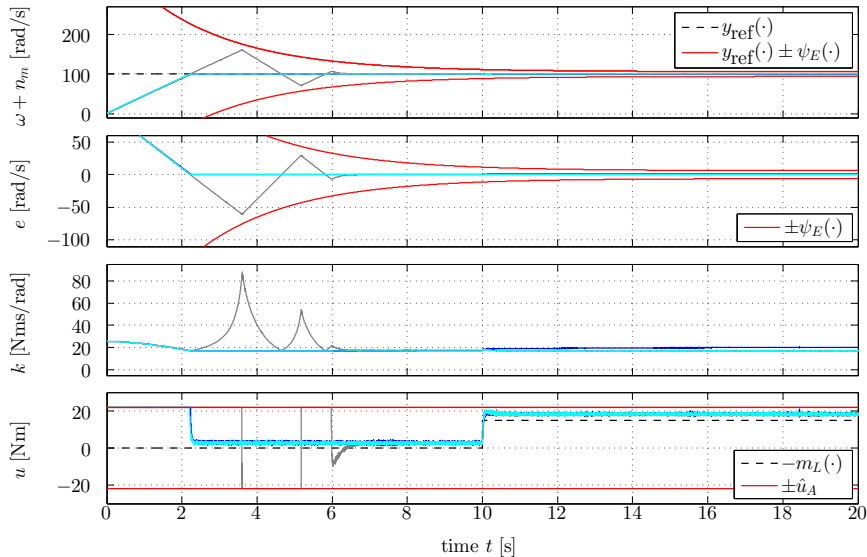
$\implies$ Anti-windup: $x_I(\cdot)$ acts as **bounded “input disturbance”**

PI-funnel control with saturation [3]

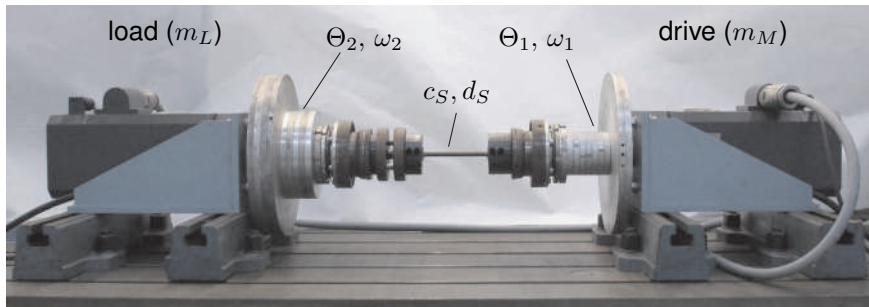


- $\hat{u}_A \geq u_{\text{feas}} = u_{\text{feas}}(y_{\text{ref}}, \psi, \text{system}, \dots) \implies \forall t \geq 0: \psi(t) - |e(t)| \geq \varepsilon$
- $\varepsilon \leq \min \left\{ \frac{\lambda}{2}, \psi(0) - |e(0)|, \frac{k_P \lambda}{2(\hat{u}_A + x_I^{\text{max}} + \|m_L\|_{\infty})} \right\}$
- $u_{\text{feas}} \approx 63 \text{ [Nm]}$

Measur. results: — (FC₁)+(PI), — (FC₁)+(PI^{aw})



Funnel control for elastic systems [2]

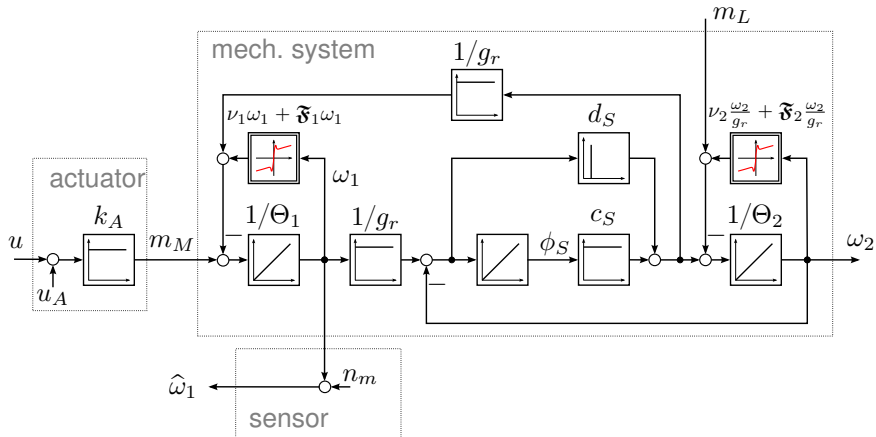


- Goal 1: Reference tracking $\omega_2 \rightarrow \omega_{2,\text{ref}}$ (or $\omega_1 \rightarrow \omega_{1,\text{ref}}$)
- Goal 2: Active damping of natural frequency

$$\omega_0 = \sqrt{\frac{c_S(\Theta_1 + \Theta_2)}{\Theta_1\Theta_2}} \approx 61 \text{ [rad/s]} \quad \Longrightarrow \quad f_0 \approx 9.7 \text{ [Hz]}$$

- **Constraint: ω_1 as feedback signal only**

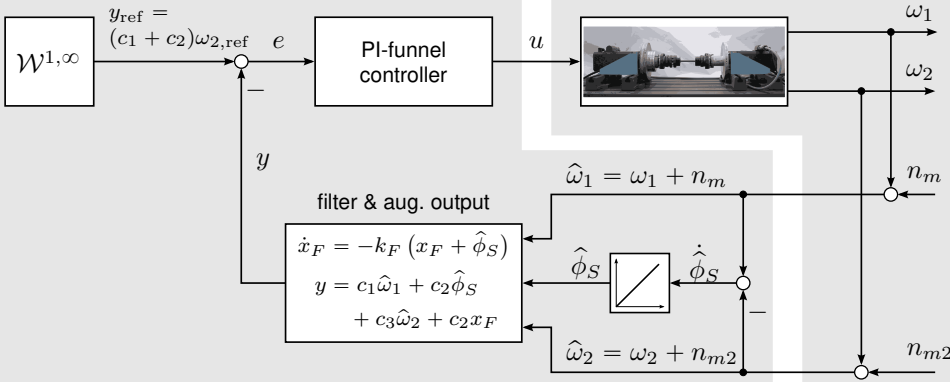
Elastic system: Two-mass system model



$$\left. \begin{aligned} \frac{d}{dt} \mathbf{x}_S(t) &= \mathbf{A}_S \mathbf{x}_S(t) + \mathbf{b}_S (u(t) + u_A(t)) + \mathbf{B}_S \begin{pmatrix} (\mathfrak{F}_1 \omega_1)(t) \\ m_L(t) + (\mathfrak{F}_2 \omega_2)(t) \end{pmatrix}, \\ y(t) &= (1, 0, 0) \mathbf{x}_S(t), \quad \mathbf{x}_S(0) = (\omega_1^0, \phi_S^0, \omega_2^0) \in \mathbb{R}^3 \end{aligned} \right\} \quad (2MS)$$

Funnel control for elastic systems with filter and state feedback [13]

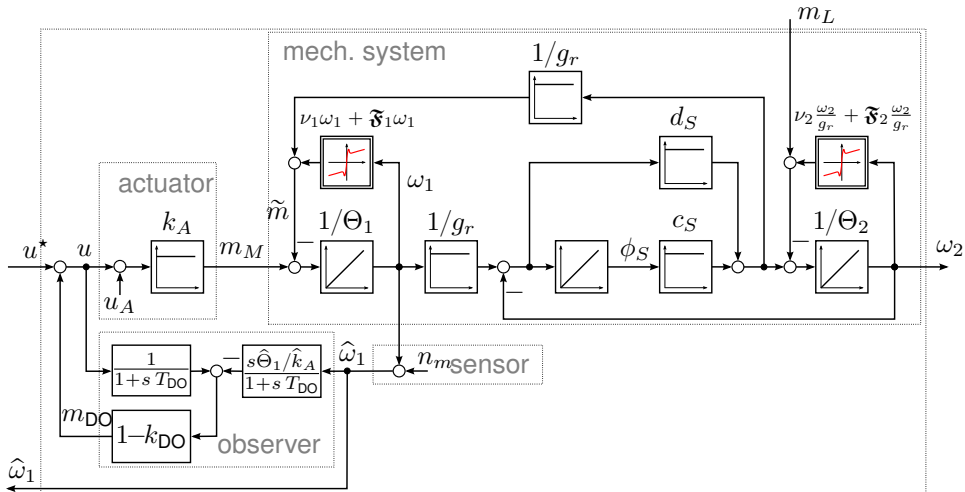
implementation in xPC target



$$\boxed{2\text{MS} \in \mathcal{S}_1} \iff c_1 > 0 \wedge \frac{c_2}{g_r} \geq 0 \wedge \frac{c_3}{g_r} > -c_1 \wedge k_F > 0.$$

For active damping: Feedback of ω_1 and ω_2 necessary!

Elastic system with disturbance observer (DO) [11]



$$m_{DO}(s) = \frac{\tilde{m}(s)}{k_A} - u_A(s) \quad (\text{for } \hat{k}_A = k_A, \hat{\Theta}_1 = \Theta_1, k_{DO} = T_{DO} = n_m = 0)$$

Elastic system with (DO) element of class $\mathcal{S}_1$

Extended two-mass system with $\mathbf{x} = (\omega_1, \phi_S, \omega_2, x_F)^\top$

$$\left. \begin{aligned} \frac{d}{dt} \mathbf{x}(t) &= \mathbf{A}\mathbf{x}(t) + \mathbf{b}(u^\star(t) + u_A(t)) + \mathbf{B} \begin{pmatrix} (\mathfrak{F}_1 \omega_1)(t) \\ m_L(t) + (\mathfrak{F}_2 \omega_2)(t) \end{pmatrix}, \\ y(t) &= \mathbf{c}^\top \mathbf{x}(t), \quad \mathbf{x}(0) = ((\mathbf{x}_S^0)^\top, 0)^\top \in \mathbb{R}^4 \end{aligned} \right\} \quad (3)$$

where $\mathbf{A} = \begin{bmatrix} \mathbf{A}_S & \star \\ \star & -\frac{k_{DO}}{T_{DO}} \end{bmatrix}$, $\mathbf{b} = \begin{pmatrix} b_S \\ \frac{1}{T_{DO}} \end{pmatrix}$, $\mathbf{B} = \begin{bmatrix} \mathbf{B}_S \\ 0, 0 \end{bmatrix}$ and $\mathbf{c}^\top = (1, 0, 0, 0)$.

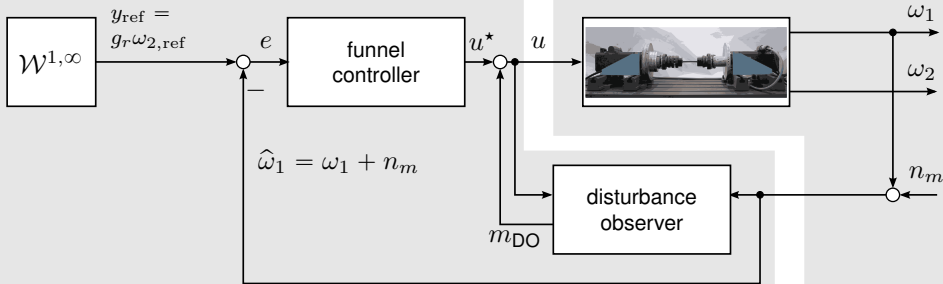
Proposition (see [2])

For $T_{DO} > 0$, $k_{DO} \in \mathbb{R}$, $\hat{k}_A > 0$ and $\hat{\Theta}_1 > 0$, the extended two-mass system (3) is element of system class $\mathcal{S}_1$.

Proof by checking system properties (i)–(iv) of system class $\mathcal{S}_1$.

Implementation: Funnel control with (DO)

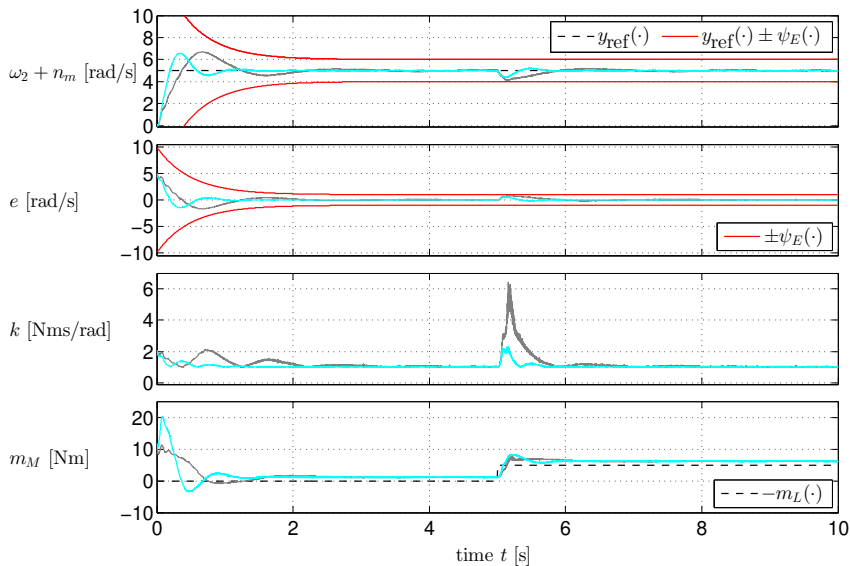
implementation in xPC target



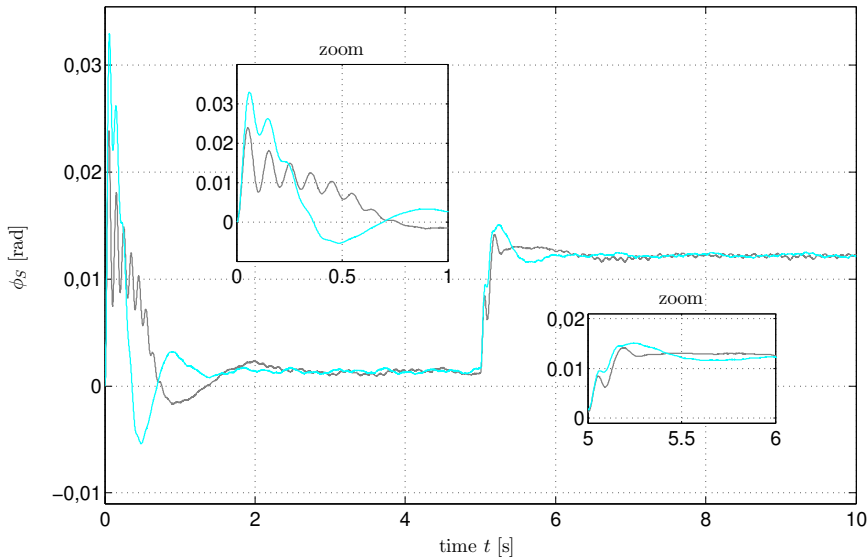
Disturbance observer design

$$k_{\text{DO}} = 0 \quad \wedge \quad T_{\text{DO}} = 0.03 \text{ [s]} \quad \left(\frac{1}{T_{\text{DO}}} = 33.3 \text{ [Hz]} > f_0 = 9.7 \text{ [Hz]} \right)$$

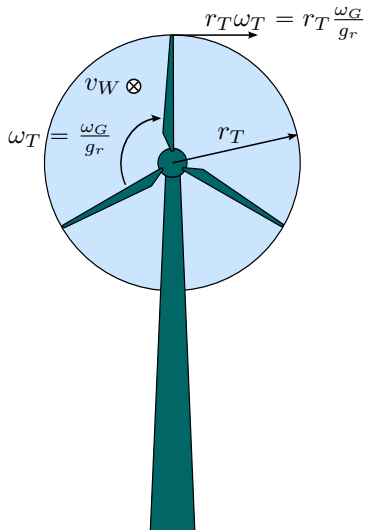
Measur. results: — (FC₁)+(PI), — (FC₁)+(DO)



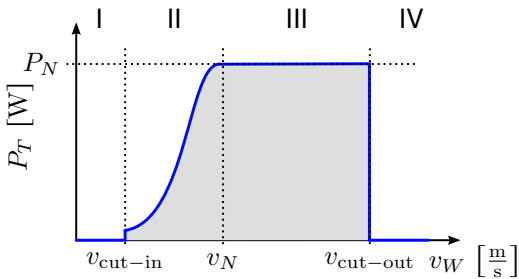
Meas. res. (zoom): — (FC₁)+(PI), — (FC₁)+(DO)



Funnel control for wind turbine systems [4]



Operation regimes

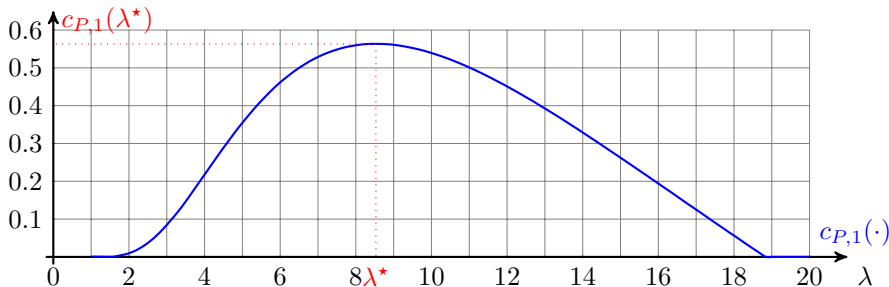


Simple turbine model

$$\frac{d}{dt} \omega_G = \frac{1}{\Theta} \left(\frac{m_T(v_W, \beta, \omega_G)}{g_r} + m_{M,ref} \right)$$

with $\Theta := \Theta_G + \Theta_T / g_r^2$

Power coefficient, turbine torque and goal

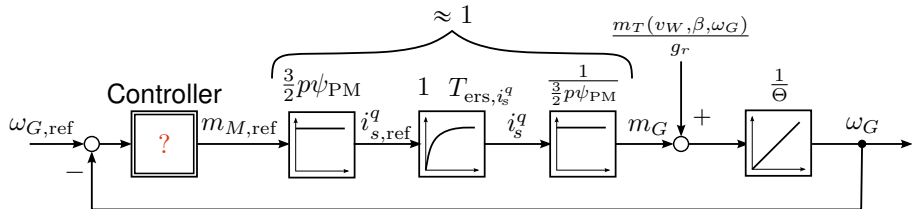


$$P_T = c_P(v_W, \beta, \omega_G) \underbrace{\frac{1}{2} \rho r_T^2 \pi v_W^3}_{:= P_W} \implies m_T(v_W, \beta, \omega_G) = \frac{g_r c_P(v_W, \beta, \omega_G) P_W}{\omega_G}$$

Goal for regime II: Maximum power point tracking for fixed $\beta = \beta_0 \geq 0$, i.e.

$\lambda = \frac{r_T \omega_G}{g_r v_W} \rightarrow \lambda^*$ (or $\omega_G \rightarrow \omega_G^*$) for all $\lambda \in (\lambda_{\min}, \lambda_{\max})$ and $v_{\text{cut-in}} \leq v_W < v_N$

Nonlinear controller design



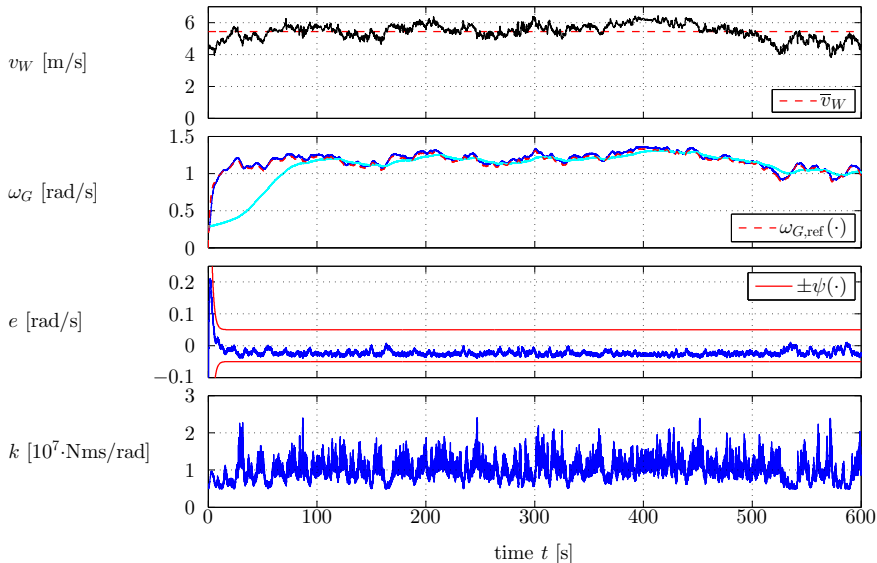
- Standard controller [15]:

$$m_{G,\text{ref}}(t) = -k_P^* \omega_G(t)^2 \text{ with } k_P^* = \frac{1}{2} g_r^2 r_T^2 \pi \frac{c_P(\beta, \lambda^*)}{(\lambda^*)^3} \quad (\text{WTC})$$

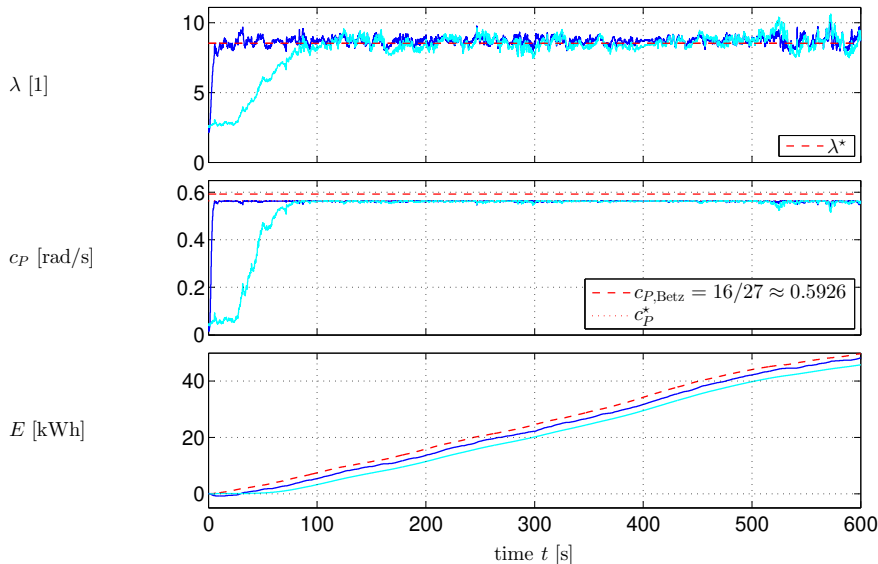
- Funnel controller:

$$m_{G,\text{ref}}(t) = - \underbrace{\frac{\varsigma(t)}{\psi(t) - |e(t)|}}_{=:k(t)} \underbrace{\omega_{G,\text{ref}}(t) - \omega_G(t)}_{=:e(t)} \text{ with } \omega_{G,\text{ref}}(t) = \frac{g_r \lambda^*}{r_T} v_W(t) \quad (\text{FC}_1^{\text{WT}})$$

Simulation results: — (FC₁^{WT}), — (WTC)



Simulation results: — (FC₁^{WT}), — (WTC)



Conclusion

To take home

- **funnel control applicable** for speed and position control of
 - **rigid systems**
 - **elastic systems** (active damping by disturbance observer)
 - **rigid-link revolute-joint robotic manipulators** (if inertia matrix is roughly known)
 - **wind turbine systems** is feasible (if rotor radius, optimal tip speed ratio, gear ratio and wind measurements are available)
- **only structural properties** must be checked (robustness)
- **no** system identification or parameter estimation necessary (mainly)
- **time-varying gains** (also decrease possible)
- **'tracking with prescribed transient accuracy'**
- **steady state accuracy** in conjunction with internal model (e.g. PI)
- funnel control in presence of **actuator saturation** is feasible (conservative feasibility condition must be satisfied)
- PI-funnel control **with Anti-windup** feasible (wind-up effect removed)

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