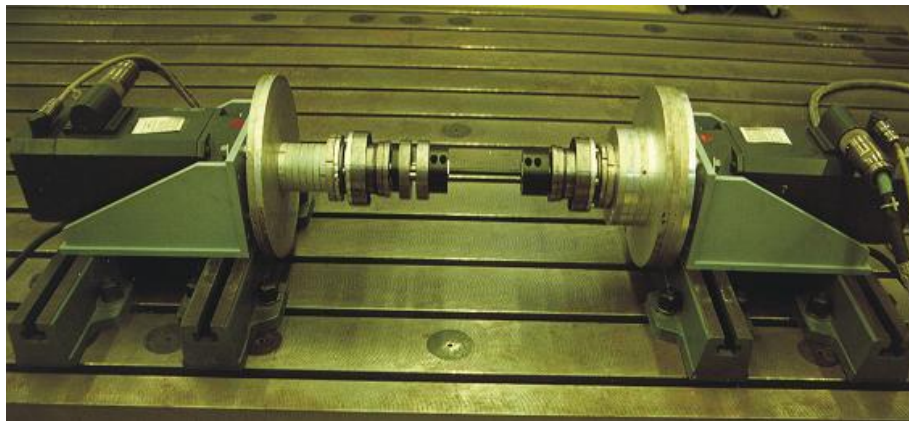


Funnel-Control with Integrating Prefilter for Nonlinear Time-varying Two-Mass Flexible Servo Systems

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Funnel
Control

Nonlinear
TMS

Integrating
Prefilter

Simulation

Conclusion
& Outlook

Overview

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 - preliminaries, basic idea -
2. Nonlinear Two Mass System
 - block diagram, nonlinearities, auxiliary system -
3. Integrating Prefilter
 - design, stability -
4. Simulation
 - results, comparison with state feedback (SF) -
5. Conclusion & Outlook

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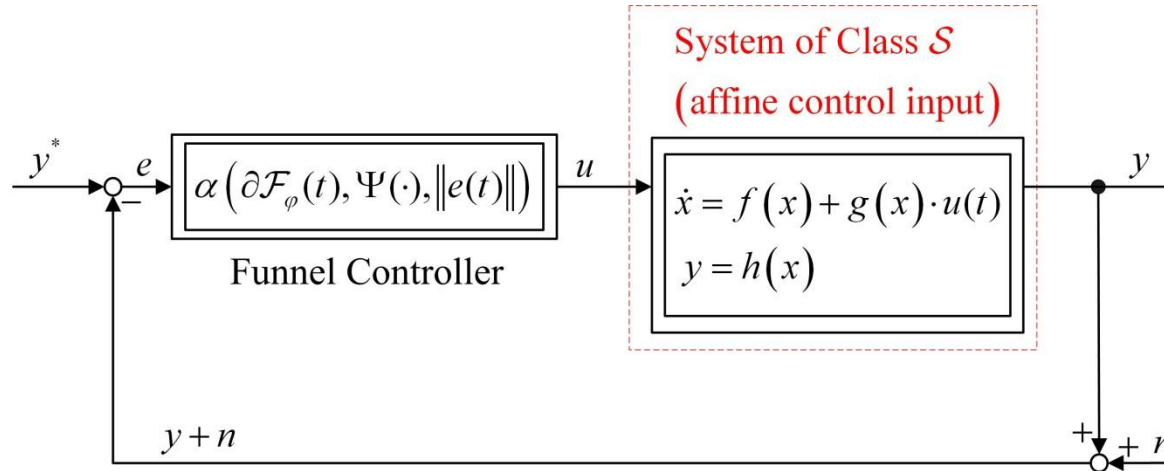


Fig. 1: Block diagramm - System controlled with FC

Controller properties:

- proportional controller
- adaptive time-varying gain
- control law

$$u(t) = \alpha(\partial \mathcal{F}_\varphi(t), \Psi(t), \|e(t)\|) \cdot e(t) \quad (1)$$

System of Class $\mathcal{S}$ - prerequisites:

- relative degree $r = 1$

$$\dot{y} = L_f h(x) + \underbrace{L_g h(x)}_{\neq 0} \cdot u(t)$$
- minimum-phase (stable zero-dynamics)
- known high-frequency gain

$$hfg = \text{sgn}(L_g h(x)) > 0$$

Funnel-Control (FC) - Basic Idea

Error $e(t)$, Funnel Boundary $\pm \partial \mathcal{F}_\varphi$

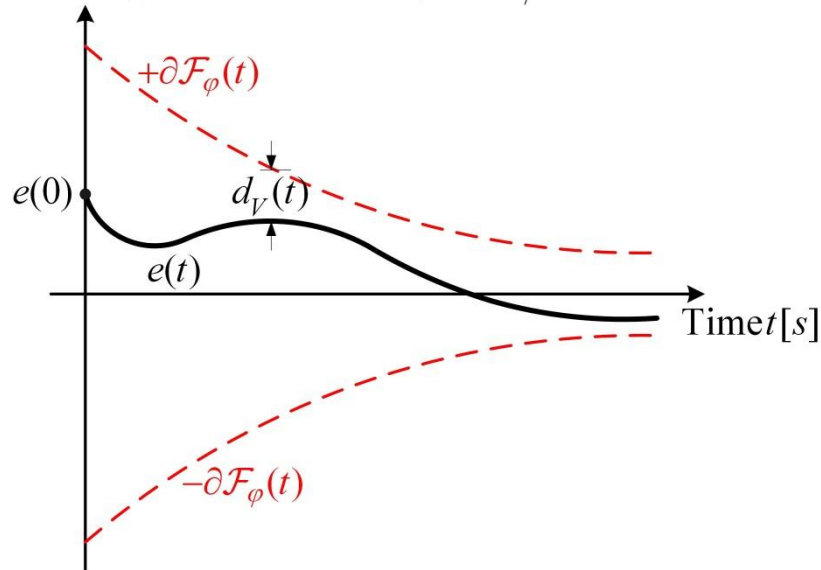


Fig. 2: Error evolution within Funnel Boundary

Adaption of gain depending on (vertical) distance:

- Short distance $\Rightarrow$ high gain (more aggressive control)
- Great distance $\Rightarrow$ small gain (more relaxed control)

Time-varying (adaptive) gain $\alpha(\cdot)$ $\Rightarrow$ Boundedness of control error (for sufficiently large but finite control inputs!)

$$\alpha(\partial \mathcal{F}_\varphi(t), \Psi(t), \|e(t)\|) = \frac{\Psi(t)}{d_v(t)} = \frac{\Psi(t)}{\underbrace{\partial \mathcal{F}_\varphi(t) - \|e(t)\|}_{0 \leq \square < 1}} \geq \frac{\Psi(t)}{\partial \mathcal{F}_\varphi(t)} \quad \forall t \geq 0 \quad (2)$$

Scaling factor $\Psi(t)$ to choose minimum gain value in advance ("memory effect").

Nonlinear Two-Mass Flexible Servo System (TMS) - System Model

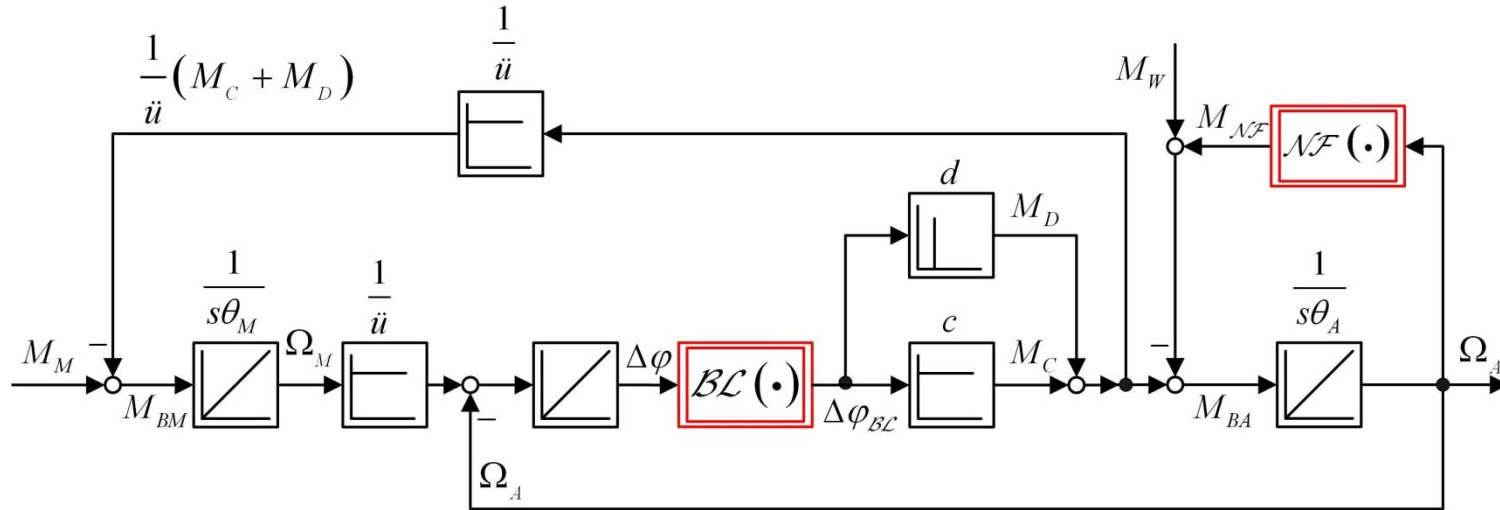


Fig. 3: Block diagramm - nonlinear Two-Mass-System (converter neglected)

ODE:

$$\dot{x} = \begin{bmatrix} \dot{\Omega}_M \\ \Delta\dot{\varphi} \\ \dot{\Omega}_A \end{bmatrix} = \begin{bmatrix} \frac{1}{\Theta_M} \left(M_M - \frac{d}{\ddot{u}} \cdot \frac{\partial \mathcal{B}\mathcal{L}(\Delta\varphi)}{\partial t} - \frac{c}{\ddot{u}} \mathcal{B}\mathcal{L}(\Delta\varphi) \right) \\ \frac{1}{\ddot{u}} \Omega_M - \Omega_A \\ \frac{1}{\Theta_A} \left(-M_W - \mathcal{N}\mathcal{L}(\Omega_A) + d \cdot \frac{\partial \mathcal{B}\mathcal{L}(\Delta\varphi)}{\partial t} + c \cdot \mathcal{B}\mathcal{L}(\Delta\varphi) \right) \end{bmatrix}$$

Output: $y = \Omega_A$

Nonlinear Two-Mass Flexible Servo System (TMS) - Control Loop

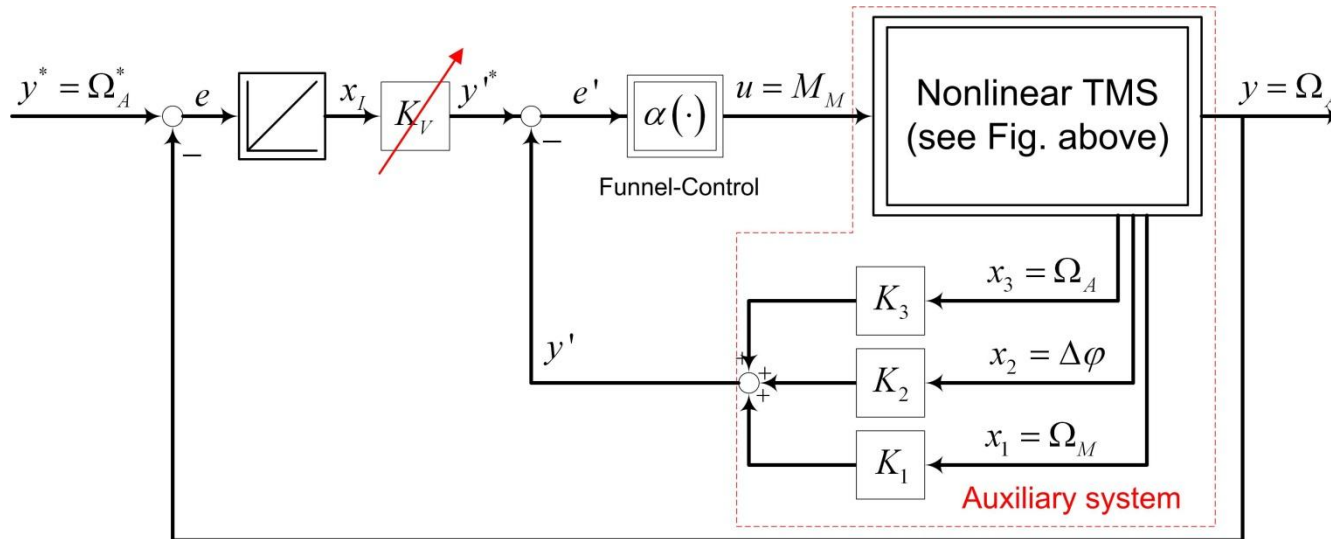


Fig. 4: Block diagramm - Control-Loop with prefilter and Funnel-Control

Introduction of auxiliary system ($u \rightarrow y'$):

- Reduction of relative degree
- Secure minimum-phase property
- Maintain influence of motor torque ($hfg > 0$)

$\Rightarrow$ Free choice of feedback coefficients (design parameters)

$$K_1 > 0$$

$$K_2 > 0 > -\frac{d}{\Theta_A} (K_1 + K_3) \quad (3)$$

$$0 > K_3 > -K_1$$

Prefilter - Design

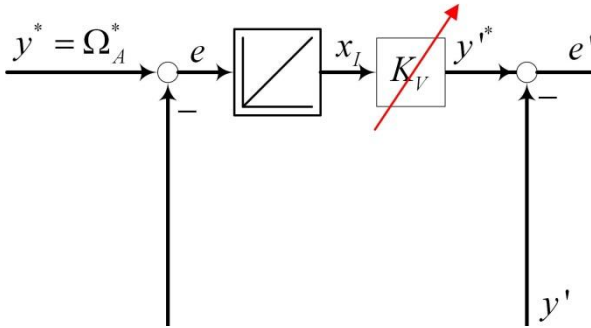


Fig. 5: Cascaded Loop - Integrating prefilter with variable gain

Generation of auxiliary error:

$$e'(t) = y'^*(t) - y'(t) = K_V(t) \underbrace{\int_{t_0}^t e(\tau) d\tau}_{x_I} - y'(t) \quad (4)$$

where $K_V(t) > 0$

Auxiliary error starts at: $e'(t_0) = 0 \quad \forall y'(t_0) = 0 \wedge x_I(t_0) = 0$

Choice of *constant Tolerance Funnel Boundary*: $\partial \mathcal{F}_\varphi(t) \sqcap \partial \mathcal{F}_{const} > 0$

(Scaling factor $\Psi(t) \sqcap \partial \mathcal{F}_{const}$ used to guarantee minimum gain of $\alpha(\cdot) \geq 1$)

Prefilter - Stability

Saturation of control input:

$$|u(t)| = \alpha(\square) \cdot |e'(t)| \leq u^{\max} \quad (5)$$

⇒ Endanger stability (auxiliary error might leave Funnel Boundary)

Ability to adjust auxiliary error by prefilter gain $K_V(t)$:

$$|e'(t)| = \left| \underbrace{K_V(t) \int_{t_0}^t e(\tau) d\tau}_{y'^*(t)} - y'(t) \right| \leq \frac{u^{\max} \cdot \partial \mathcal{F}_{const}}{u^{\max} + \partial \mathcal{F}_{const}}$$

⇒ **Preservation of stability** (considering saturation of control input!)

Initial prefilter gain:

Violation of Eq. (5) at time t^*

⇒ **online reduction** (recursively)

$$K_V^0 = \frac{u^{\max} \cdot \partial \mathcal{F}_{const}}{u^{\max} + \partial \mathcal{F}_{const}} \quad (6)$$

$$K_V^0(t^*) = \frac{K_V^0}{2} \quad (7)$$

Simulation Results - Disturbance Load

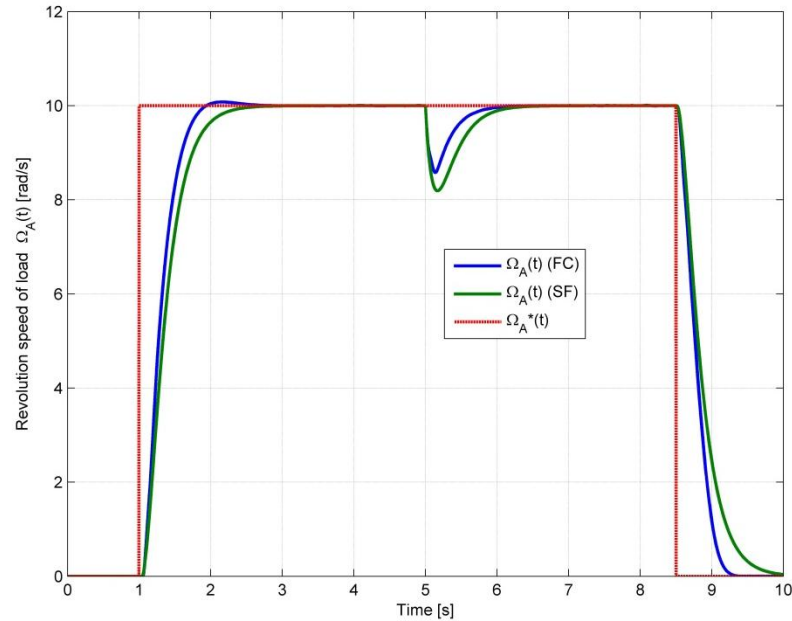


Fig. 5a: Load revolution speed for FC & SF

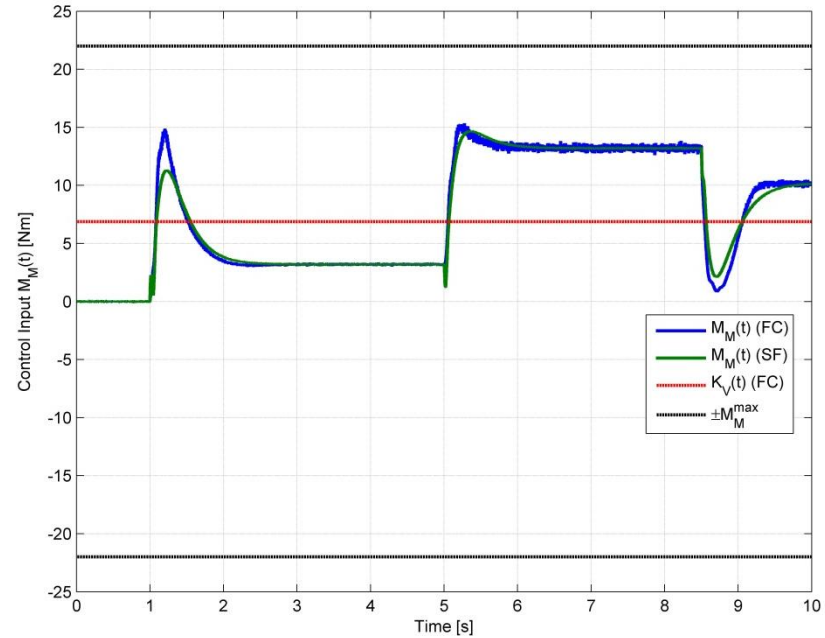


Fig. 5b: Control input (motor torque) for FC & SF

Reference Load Speed:

$$\Omega_A^*(t) = \begin{cases} 10 \frac{\text{rad}}{\text{s}} & ; t \in [1; 8,5\text{s}] \\ 0 \frac{\text{rad}}{\text{s}} & ; \forall t \in [0; 10\text{s}] \end{cases}$$

Disturbance Load Torque:

$$M_w(t) = 10 \text{ Nm} \cdot \sigma(t - 5\text{s})$$

Simulation Results - Time-varying Stiffness

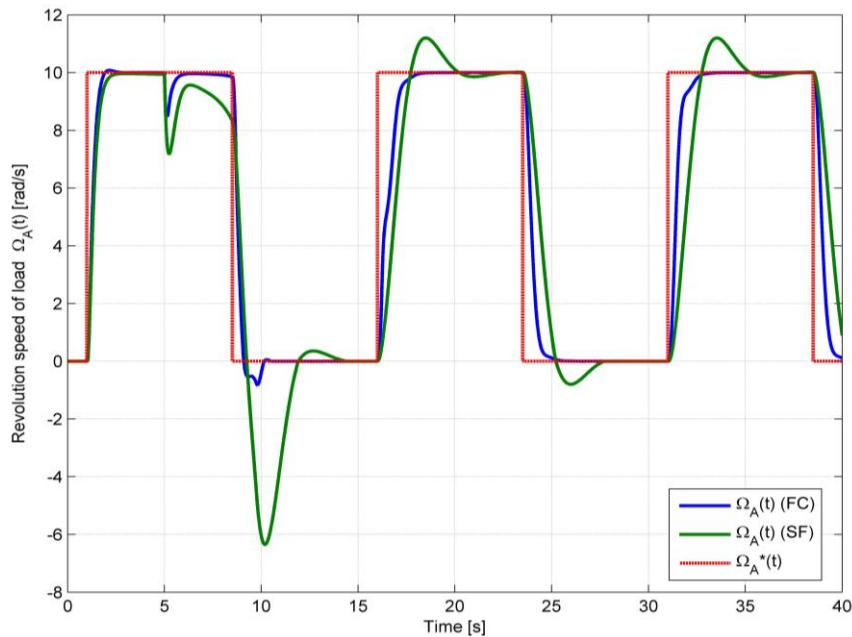


Fig. 6a: Load revolution speed for FC & SF

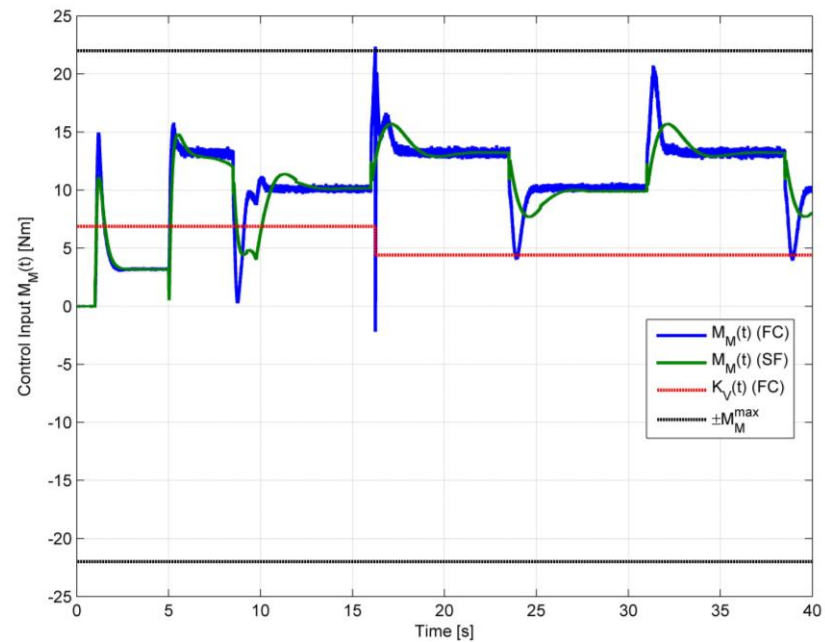


Fig. 6b: Control input (motor torque) for FC & SF

Time-varying stiffness:
(negativ ramp)

$$c(t) = \begin{cases} c_0 - 40t & ; 0 \leq t < 9.5s \\ 30 \frac{Nm}{rad} & ; t \geq 9.5s \end{cases} \quad \text{with } c_0 = 410 \frac{Nm}{rad}$$

Disturbance Load Torque:

$$M_w(t) = 10 Nm \cdot \sigma(t - 5s)$$

Simulation Results - Increased Backlash

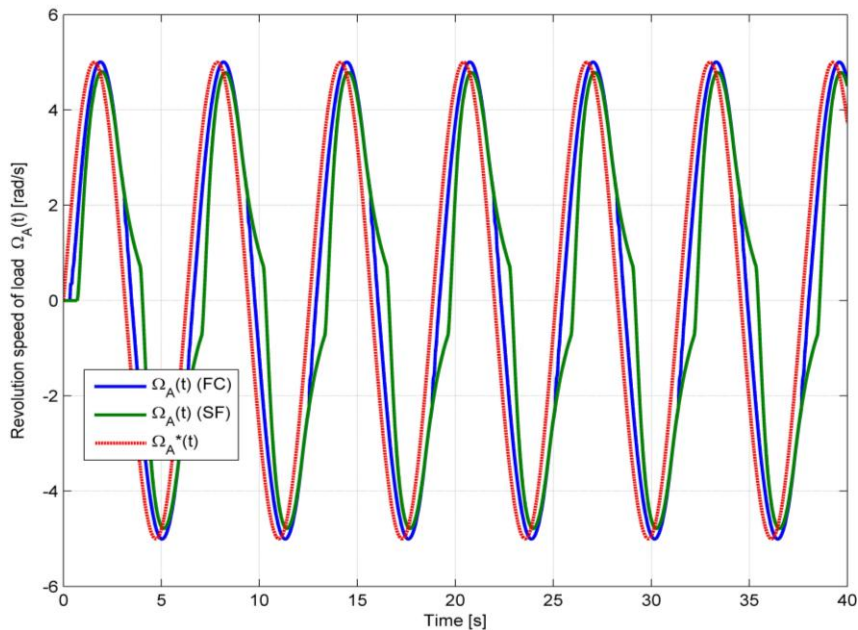


Fig. 7a: Load revolution speed for FC & SF

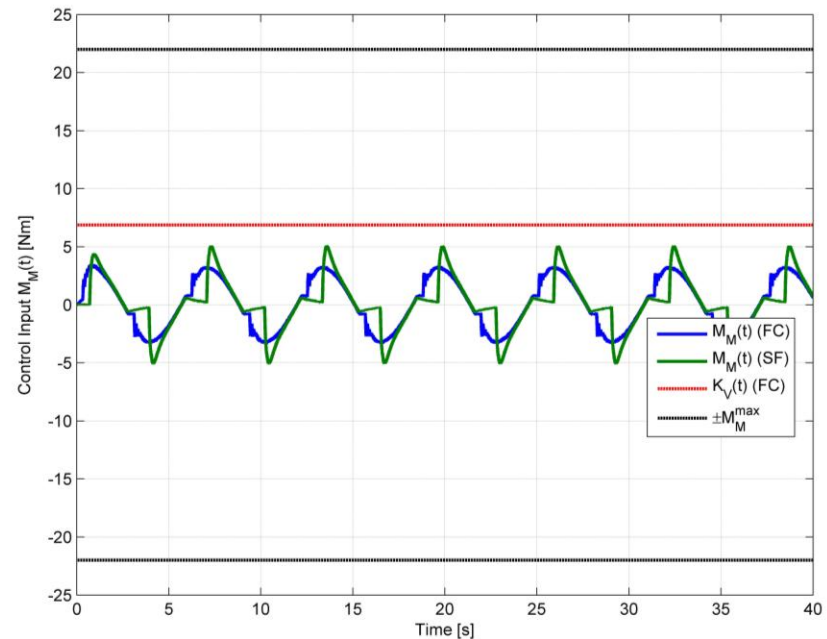


Fig. 7b: Control input (motor torque) for FC & SF

Reference Load Speed:
$$\Omega_A^*(t) = 5 \cdot \sin\left(1 \frac{\text{rad}}{\text{s}} \cdot t\right)$$

Increased Backlash:
$$a_{BL} = 5^\circ$$

Conclusion (achieved goals):

- Stationary accuracy (despite unknown plant!)
- Robustness due parameter deviations or time-varying behavior
- Nonlinearities do *not* affect control performance
- Measurement noise is admissible
- Efficient usage of control input due to adequate weighting of control error (adaption of control gain)
- No Identification/observation and compensation of nonlinearities necessary

Outlook (next steps):

- Expansion of experimental results (laboratory tests)
- Adaptive observers for state estimation